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Stitch Overview

Utility Stitches

Stitch			Name	Description
	620			
	1		Straight stitch	For seaming and topstitching. Select from 29 different needle positions.
	2		Stretch triple straight stitch	Reinforced seam. Topstitching.
	3		Straight stitch reverse	Sew continuous reverse.
	—		Straight basting stitch	Single stitch used for basting. You determine the length of stitch manually.
	4		Zigzag stitch	Reinforce seams, clean finish, stretch sewing, lace insertion.
	5		Zigzag stitch, right or left needle position	Reinforce seams, clean finish, stretch sewing.
	6		Z-zigzag stitch	Appliqué, couching, eyelets.
	7		Stretch triple zigzag stitch	Elastic stitch for decorative hems or topstitching.
	8		Three-step zigzag stitch	Sewing elastic, darning, patching.
	9		Elastic stitch	Sewing elastic, darning, patching.
	—		Triple stretch stitch	Sewing elastic, darning, patching and decorative sewing.
	10		Honeycomb stitch	Decorative stitch for stretch fabrics and hems. Also used with elastic thread in the bobbin.
	11		Bridging stitch	Joining fabrics and quilt batting, decorative stitch for quilting, hemstitching.
	12		Foundation elastic stitch	Joining stitch for undergarments, terry cloth, leather, bulky fabrics where overlapping the seams.
	13		Crosshem stitch	Elastic decorative hem for stretch fabrics.
	14		Blindhem stitch	Sewing blindhems on woven fabrics.
	15		Elastic blindhem stitch	Sewing blindhems on stretch fabrics.
	16		Stretch tricot stitch	Sewing seams on stretch fabrics.

Stitch	620		Name	Description
	17		Closed overlock	Seam and overcast stretch fabrics in one step.
	—		Closed overlock	Seam and overcast stretch fabrics in one step.
	18		Closed overlock	Seam and overcast in one step with reinforced edge.
	—		Elastic overcast	Seam and overcast stretch fabrics in one step.
	—		Elastic overcast	Seam and overcast stretch fabrics in one step.
	19		Overlock	Seam and overcast in one step, patch, hem.
	20		Closed overlock	Seam and overcast in one step, patch, hem.
	—		Stretch knit overlock	Seam and overcast stretch fabrics in one step.
	—		Reinforced overlock	Seam and overcast stretch fabrics in one step.
	—		Finishing edge overlock	Seam and overcast stretch fabrics in one step.
	—		Mock cover hem	Create the look of a serger coverhem on stretch fabrics.
	—		Overlock blindhem	Create decorative overlock blindhem for woven fabrics.
	21		Closed overlock blind hem	Create decorative overlock blindhem for stretch fabrics.
	22		Linen buttonhole	Buttonhole for blouses, shirts and linen.
	23		Standard buttonhole	Basic buttonhole for blouses, shirts and jackets. Also for pillow cases.
	24		Rounded buttonhole with lengthwise tack	Buttonhole for garments.
	25		Eyelet buttonhole with pointed tack	Tailors buttonhole or decorative buttonhole.
	26		Eyelet buttonhole with lengthwise tack	Tailors buttonhole for jackets and trousers.
	27		Rounded buttonhole	Buttonhole for light garments or jackets.
	28		Stretch buttonhole	Buttonhole for stretch fabrics.
	29		Button sewing	Sew on buttons or tacking.
	30		Eyelet	Heirloom sewing decorative trim.

Stitch	620		Name	Description
	31		Programmable darning stitch	Darning holes or damaged fabric.
	32		Programmable reinforced darning stitch	Reinforced darning holes or damaged fabric.
	33		Bartack	Automatically reinforce seams and pockets.
	34		Denim bartack	Automatically reinforce seams and pockets decoratively.
	—		Decorative bartack	Automatically reinforce seams and pockets decoratively.

Decorative Stitches

											
620	—	96	97	98	—	—	99	100	101	102	—
											
620	—	103	104	105	106	107	—	108	—	—	109
											
620	110	111	—	112	—	—	113	114	115	116	—
											
620	—	117	118	119	—	120	121	122	123	124	—
											
620	125	126	—	127	—	128	129	—	130		
											

Optional Feet Stitches

Stitch			Name	Description
	131		Beading stitch, 4-6 mm	For sewing on pearls, beads etc. Requires optional Beading foot (part number 820605-096).
	132		Beading stitch	For sewing on pearls, beads etc. Requires optional Beading foot (part number 820605-096).
	133		Candlewicking	Create the look of hand embroidered French knots. Requires optional Candlewicking Foot for IDT™ system (part number 820613-096).
	134		Candlewicking	Create the look of hand embroidered French knots. Requires optional Candlewicking Foot for IDT™ system (part number 820613-096).
	135		Joining and edging stitch	For joining two pieces of fabric. Requires optional Join and Fold Edging Foot for IDT™ system (part number 820931-096).
	136		Joining and edging stitch	For joining two pieces of fabric. Requires optional Join and Fold Edging Foot for IDT™ system (part number 820931-096).

Alphabets

Block

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