HORIZON
Memory Craft 15000

Computerised Sewing Machine with Embroidery	Horizontal Full Rotary Hook
Free -arm / Flat -Bed Conversion	Top Loading – Category **D 9mm** (High Shank)
Machine Size: W 600 x H 330 x D 260 mm	Machine Weight: 16.23 kg. Boxed Weight 29Kgs
Machine Size incl. Embroidery Unit W x 600 H x 330 D x 380	Machine Weight incl. Embroidery Unit 19.70 kg.
Adjustable Acu-view Magnifier x 3 Strengths	Free-arm Length 260mm
Work space Length 280mm (11”)	Work space Height 150mm
Automatic Presser Foot Pressure	Memory Bank (up to 4MB)
Automatic Thread Cutter (Scissors Button)	Manual Thread Cutter on Face Plate & Bobbin Winder
Maximum Stitch Length: 5mm	Maximum Stitch Width: 9mm
One-Step Needle Plate Conversion	Full Colour 9” LCD Screen with backlight 198mm x 120mm
Dual Feed Device (Removeable)	Sewing Speed 600 -1,000 spm.
Knee Lifter (Electronic + Variable ZZ)	Maximum Stitches per Design 200,000
7 Piece Feed Dogs / Automatic Drop Feed	Outer Memory Device – USB (Host x 2, Function for PC x 1)
Independent Bobbin Winder (Auto De-clutch)	Presser Foot Lifter – 3 way (Lever / button / Knee Lifter)
Thread Tension Automatic	Multi Language – 12 Languages
Built –in Stitches – 500 including 13 Buttonhole	Stylish Accessory Bag - NEW
Lettering – Upper & Lower Case	Upper Thread Sensor
Bobbin Thread Sensor	White LED Lamps 10 in 5 locations
Start – over Function	Wireless - NEW
91 Needle Positions	Wireless communication with iPad - NEW
Needle Up / Down	World Voltage Power Supply
Spool Pin (Horizontal)	
On – Screen Help Movie	
Needle Threader - Automatic	
Monogramming -4 Fonts (Block, Script, Broadway & 9mm Block) including European Alphabet	
	Semi-Hard Cover
	Origin – Made in Japan
Embroidery Functions	Maximum Embroider Size – 230 x 300mm
Adjustable Embroidery Speed	Wireless - NEW
Automatic Return after Thread Break Function	Wireless with I-Pad - NEW
Built-in Embroidery Designs - 480 designs – 240 NEW	Tracing Function & Tacking function
11 Monogramming Fonts- 3 Cyrillic, 2&3 letters, Micro Gothic , Border & Normal Sew	Editing – Resizing/Combine/Duplication/Rotate/Arcing,/Vertical/Horizontal Flip/Grouping /Colour Palette Etc.
Flexible Stitch Travelling Function- every 1, 10, 100 stitches	
Jump Thread Trimming	

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Standard Accessories:		Standard Accessories Continued:	
859814001	¼" Seam Foot (O)		Horizon Link CD Rom (with installation guide)
859809003	Automatic Buttonhole Foot (R)		Horizon Link Install Manual
859807001	Blind Stitch Foot (G)		Instructional DVD
846652504	Bobbin Holder (extra)	846417022	Knee Lifter
859858007	Bobbin Holder Cleaner	802424004	Lint Brush
859811008	Button Sewing Foot (T)	859821001	Magnetic Clamps x 4 Small
832820007	Button Shank Plate	860440109	Magnetic Clamps ASQ Hoop x 8 Large
859825005	Cloth Guide	858415005	Optic Magnifier (20) Complete unit
859815002	Concealed Zipper Foot (Z)	859401126	Optic Magnifier (20) individual Lense
859813000	Craft Foot (F2)	858415500	Optic Magnifier (40) individual Lense
859839002	Darning Foot (PD-H)	858415603	Optic Magnifier (60) individual Lense
859835101	Dual Feed Foot – Single (VD)	859810007	Over Edge Foot (M)
859819109	Dual Feed Foot –Twin (AD)	830315008	Power Supply Cord
859833006	Dual Feed Holder (Single)	755802001	Quilting Guide
859817004	Dual Feed Holder (Twin)	859804008	Rolled Hem Foot (D)
859829009	Dual Feed Quilt Piecing Foot - Twin (OD)	859806011	Satin Stitch Foot (F)
859838001	Dual Feed Zipper Foot – Single (ED)	560406104	Seam Ripper
859816003	Embroidery Foot (P)	820832005	Screw Driver (Large)
859428107	Embroidery Hoop (ASQ22)	803813203	Small Embroidery Scissors
859824004	Embroidery Hoop (FA10) 100 X 40 mm	822020307	Spool Holder (Large) x 2
859820000	Embroidery Hoop (GR) 230 x 300 mm	822019004	Spool Holder (Small) x 2
859823003	Embroidery Hoop (SQ14) 140 X 140 mm	859832005	Stabilizer Plate
859822002	Embroidery Hoop (SQ23) 230 X 230mm	859802006	Standard Foot (A)
859651008	Embroidery Unit	862817004	Straight Stitch Needle Plate
859849005	Embroidery Unit Case	862823003	Stylish Accessory Bag (Black) NEW
625031706	Extra Spool Pin Vertical	860194002	Stylus
859867009	Extra Wide Table (Perspex)	859824303	Template for FA10 Hoop
859836009	Free Motion Quilting Closed-Toe Foot (QC)	859820701	Template for GR Hoop
859837000	Free Motion Quilting Open- Toe Foot (QO)	859823302	Template for SQ14 Hoop
859812009	Free Motion Quilting Zigzag Foot (QV)	859428417	Template (ASQ22) Hoop
		859822301	Template for SQ23 Hoop
102261103	Bobbins x 4 plus one installed	850403006	USB Cable
	Cover (Semi- Hard)	859805009	Zipper Foot (E)
862821001	Foot Controller with Remote Cutter		
	Icon Reference Chart		
	Instruction Manual		

Optional Extras

859427302	9mm foot for Quilt Binder Set	202025003	Long Quilting Guide Bar Set
202103006	Acufeed Ditch Quilting Foot (SD)	202088004	Piping Foot (I)
202102005	Acufeed Straight Stitch Foot (STD)	202093002	Pintucking Foot (wide) (N1)
202086002	Appliqué Foot (AP)	202094003	Pintucking Foot (narrow) (N2)
202097006	Beading Foot (narrow) (L1)	202213000	Pintucking Cord Guides
202098007	Beading Foot (wide) (L2)	859434003	Protective Sheet
202099008	Binder Foot (W)	202101004	Quilt Binder Set
200445007	Bobbin Holder for free motion quilting/hand look stitching	202090009	Ribbon/Sequin Foot (RS)
202084000	Border Guide Foot (FB)	202095004	Ruffler (RF)
202082008	Buttonhole Foot (B)	202083009	Straight Stitch Foot (ST)
202135007	Circular Attachment	859429005	Spool Stand (2 threads)
202089005	Clear View Quilting Foot & Guide Set (OV)	859430009	Spool Stand (5threads)
859439008	Clothsetter	202091000	Ultra Guide Foot (U)
202085001	Cording Foot 3-Way (H)		
202087003	Ditch Quilting Foot (S)		
202100003	Edge Stitch Foot (SE)		
859426002	Free Motion Couching Foot (FMC)		**Embroidery Software**
202096005	Gathering Foot (V)		
859436005	Hat Hoop Insert for MC12000	254745100	Digitizer MBX
202080006	Hemmer Foot (**6mm**) (D1)	254746101	Digitizer JR
202081007	Hemmer Foot (**4mm**) (D2)	254750005	Cross Stitch
	Replacement Bobbin Case Part No.		
	846652009		