

MASTER THE BASICS

Amber™ Air S | 400



Top Selling Features

1. **Air Threading Loopers** - With the AMBER™ Air s400 Overlock machine, you can effortlessly thread the machine loopers with push of a lever.
2. **Built-in Needle Threader** - Efficiently thread both the right and left position needles with an adjustable built-in needle threader.
3. **15 Decorative and utility stitches using 4 / 3/ 2 thread sewing** - Trim, stitch, overcast and decorate projects in half the time.
4. **Differential Feed**- Adjustable for perfectly even seams, no stretching of the seam or puckering of fine fabrics. Also the perfect tool for easy gathering.
5. **LED Lighting** - LED Lighting for illumination of the sewing area, optimal visibility.

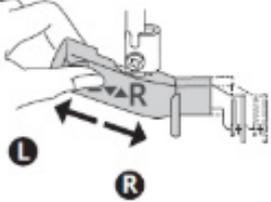
Sell Up Features from H | Class 250s overlock machine

- **Air Threading Loopers** - With the HUSQVARNA® VIKING® AMBER™ Air S | 400 Overlock machine, you can effortlessly thread the machine loopers with push of a lever.
- **Built-in Needle Threader** - Efficiently thread both the right and left position needles with an adjustable built-in needle threader.
- **Built-in Two Thread Converter** - Swiftly convert to 2-thread stitches with the flip of the converter.
- **3 More Stitches** - Larger stitch variety to fit any project.
- **Bright LED Lighting** - Improved LED lighting to see your projects clearly.
- **Built-in Rolled Hem Stitch Finger** - Sew a rolled hem quickly without changing the presser foot or stitchplate.
- **1,300 Stitches Per Minute** - Sew fast and save time with 1,300 spm.



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Feature	Technique	Benefit
<p>AIR THREADING OVER- LOCK LOOPERS</p> 	<ul style="list-style-type: none"> Thread the thread guides and make sure to insert at least 1" in the upper looper threading hole, leaving a loose thread approximately. 10". <p><i>Show threading the upper and lower looper with the push of a lever.</i></p>	<ul style="list-style-type: none"> It has never been easier to thread and re-thread your overlock machine. With just the push of a lever the machine is threaded all the way through the loopers
<p>DUAL POSITION BUILT IN NEEDLE THREADER</p> 	<ul style="list-style-type: none"> Thread the right and left needle showing the convenience of the dual needle threader. 	<ul style="list-style-type: none"> Not only do you get excellent help with the loopers. There is a needle threader for both right and left needle
<p>4- THREAD OVERLOCK</p> 	<ul style="list-style-type: none"> Set a 4- thread overlock stitch Medium weight woven fabric Recommended thread tensions are Y:3, B:3, R:3, G:3 Differential feed 1 Stitch length 3 <p><i>Fold the medium weight woven fabric in half. Sew a seam cutting a little as you sew</i></p>	<ul style="list-style-type: none"> Why Buy an overlock machine? The HUSQVARNA® VIKING® AMBER™ Air S 400 overlock machine sews twice as fast as a regular sewing machine. See how all your edges will be perfectly finished without a chance of unraveling.



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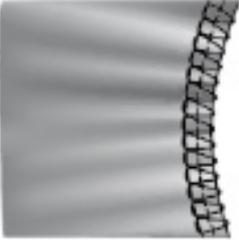
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<p>4- THREAD OVERLOCK</p> 	<ul style="list-style-type: none"> • Continue with 4- thread overlock stitch • Medium weight stretch fabric (ribbing and sweatshirt fabric) • Recommended thread tensions are Y:3, B:3, R:3, G:3 • Change differential feed to 1.5 • Keep stitch length 3 <p><i>Fold the ribbing in half lengthwise, stretch, and sew across the corner of a sweatshirt fleece square. Cut off the whole corner as you sew across. Fold up the bottom edge as for a blind hem. Sew with the cutter next to the fold, and the needles catching the fold, trimming the excess slightly.</i></p> <p>Optional: Turn hem upside down to show that you have a fast casing for elastic. Again move your hands away.</p>	<ul style="list-style-type: none"> • As you stretch the finished seam, talk about how a 4- thread overlock stitch stretches more than a regular sewing machine overlock stitch sewn on fabrics with stretch. Garments are so fast and easy when using the The HUSQVARNA® VIKING® AMBER™ Air S 400 overlock machine
<p>DIFFERENTIAL FEED</p> 	<ul style="list-style-type: none"> • Continue with 4- thread overlock stitch • Medium weight stretch fabric • Recommended thread tensions are Y:3, B:3, R:3, G:3 • Change differential feed to 0.5 • Keep stitch length 3 • Sew along one edge of the sweater knit, cut very little as you sew • Change Differential feed to 2 <p><i>Sew along the opposite edge with the differential feed at 2.</i></p>	<ul style="list-style-type: none"> • The differential feed feature is great for sewing on knits. The differential feed system consist of two sets of feed teeth arranged one behind the other. When the amount of feed by the front teeth is changed in relation to the feed by the rear feed teeth it will “stretch” or “gather” the fabric. • Use the differential feed to prevent stretching of knit fabrics and puckering of lightweight fabrics.



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<p>GATHERING</p> 	<ul style="list-style-type: none"> • Continue with 4- thread overlock stitch • Light weight woven fabric • Recommended thread tensions are Y:3, B:3, R:3, G:3 • Keep differential feed 2 <p><i>Sew a 3" (7-8 cm) thread chain</i></p> <ul style="list-style-type: none"> • Lengthen the stitch length (dial on the right side) to the longest stitch (5) • Place the calico strip along the side of the cutter <p><i>Sew along the edge of the fabric, cutting a little bit as you sew and hold your finger behind the foot so that the fabric bunches into your finger as you sew. This creates a more even and tighter gather.</i></p> <p><i>Sew another 3" chain at the end</i></p> <p><i>Adjust gathers.</i></p>	<ul style="list-style-type: none"> • You can gather fabrics quickly on the The HUSQVARNA® VIKING® AMBER™ Air S 400 overlock machine by simply using the differential feed and stitch length adjustments. This gather is adjustable and much more consistent than drawing up basting threads on a regular sewing machine. • Gathering this way is a great time saver. It finishes the edge at the same time that it gathers.
<p>TUBE-TURN</p> 	<ul style="list-style-type: none"> • Continue with 4- thread overlock stitch • Light weight stretch fabric (tricot) • Recommended thread tensions are Y:3, B:3, R:3, G:3 • Change differential feed to 1 – 1.5 • Set stitch length to 3 <p><i>Sew a 6 – 8" (15-20 cm) thread chain. Bring chain around the foot to the front of the overlock machine. DO NOT cut chain off!</i></p> <p><i>Fold tricot around the chain</i></p> <p><i>With the fold to the left and the bulk of the fabric to the right, sew with the fabric under the foot so you can see the fold to the left of the foot, cutting off most of the fabric. Leave the chain attached to the fabric.</i></p> <p><i>Pull the thread chain and the attached fabric through the tube.</i></p>	<ul style="list-style-type: none"> • It is easy to turn any sort of tube – even a small spaghetti strap or belt loop with the HUSQVARNA® VIKING® AMBER™ Air S 400 overlock machine. Use the thread chain as a built in pull!



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<p>ROLLED EDGE</p> 	<ul style="list-style-type: none"> • Change to 3- thread rolled edge • Remove the left needle • Move the stitch finger to “R” • Lightweight woven fabric • Recommended thread tensions are Y:-, B:3, R:3, G:3 • Change differential feed to 1 • Change stitch length to 1 • Change Norm/Tight switch to Tight <p><i>Sew a rolled edge cutting a little as you sew.</i></p>	<ul style="list-style-type: none"> • The rolled edge is a fast and easy way to finish ruffles, napkins, or table-cloths. • The rolled edge makes a wonderful finish with heavier decorative threads on home dec. projects such as valances and pillows.
<p>ROLLED EDGE WITH WOOLLY NYLON (UNSPUN) OR A HEAVY DECORATIVE THREAD (OPTIONAL)</p>	<ul style="list-style-type: none"> • Remove the thread from the upper looper (R) Use the looper threader wire to rethread with a woolly nylon. <p><i>Sew a rolled edge cutting a little as you sew, see the difference.</i></p>	<ul style="list-style-type: none"> • You can use woolly nylon (unspun) or other heavier decorative threads in the loopers too. Just use the looper thread wire or tie the decorative thread together with a regular overlock thread and use the air threading to push through.