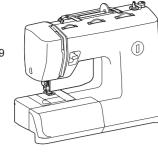


View this machine and more at:

https://www.thesewingstudio.co.uk





brother

Please visit us at http://s.brother/cpmab/ where you can get the support information (Instruction Videos, FAQs, etc.) for your Brother product

Be sure to read this document before using the machine. We recommend that you keep this document nearby for future reference.

IMPORTANT SAFETY INSTRUCTIONS

Please read these safety instructions before attempting to use the

A DANGER

Always unplug the machine from the electrical outlet immediately after using, when cleaning, when making anv user servicing adjustments mentioned in this manual, or if you are leaving the machine unattended.

WARNING

- To reduce the risk of burns, fire, electric shock, or injury to persons.

- **2** Always unplug the machine from the electrical outlet when making any adjustments mentioned in the instruction manual: • To unplug the machine, switch the machine to the symbol "O"
- position to turn it off, then grasp the plug and pull it out of the electrical outlet. Do not pull on the cord. · Plug the machine directly into the electrical outlet. Do not use
- an extension cord. · Always unplug your machine if the power is cut.

3 Electrical Hazards:

- This machine should be connected to an AC power source within the range indicated on the rating label. Do not connect it to a DC power source or inverter. If you are not sure what kind of power source you have, contact a qualified electrician. This machine is approved for use in the country of purchase only.
- 4 Never operate this machine if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged,

authorized Brother dealer or service center for examination, repair, electrical or mechanical adjustment. · While the machine is stored or in use if you notice anything

or water is spilled on the unit. Return the machine to the nearest

- unusual, such as an odor, heat, discoloration or deformation, stop using the machine and immediately unplug the power cord. · When transporting the machine, be sure to carry it by its handle.
- Lifting the machine by any other part may damage the machine or result in the machine falling, which could cause injuries.
- When lifting the machine, be careful not to make any sudden or careless movements, otherwise you may injure your back or knees.
- **5** Always keep your work area clear:

· Do not store objects on the foot controller.

- · Never operate the machine with any air openings blocked. Keep ventilation openings of the machine and foot control free from the build up of lint, dust, and loose cloth.
- · Do not use extension cords. Plug the machine directly into the electrical outlet.
- · Never drop or insert any object into any opening.
- · Do not operate where aerosol (spray) products are being used or where oxygen is being administered · Do not use the machine near a heat source, such as a stove or
- iron; otherwise, the machine, power cord or garment being sewn may ignite, resulting in fire or an electric shock. Do not place this machine on an unstable surface, such as an unsteady or slanted table, otherwise the machine may fall,
- **6** Special care is required when sewing:

resulting in injuries.

- · Always pay close attention to the needle. Do not use bent or damaged needles.
- · Keep fingers away from all moving parts. Special care is required around the machine needle.
- · Do not turn on the machine while pressing down the foot controller. The machine may start unexpectedly and cause personal injury or damage to the machine
- · Switch the machine to the symbol "O" position to turn it off when making any adjustments in the needle area.
- · Do not use a damaged or incorrect needle plate, as it could cause
- · Do not push or pull the fabric when sewing, and follow careful instruction when freehand stitching so that you do not deflect the needle and cause it to break.

7 This machine is not a toy:

- · Your close attention is necessary when the machine is used by or near children.
- · The plastic bag that this machine was supplied in should be kept out of the reach of children or disposed of. Never allow children to play with the bag due to the danger of suffocation. Do not use outdoors.

8 For a longer service life:

- · When storing this machine, avoid direct sunlight and high humidity locations. Do not use or store the machine near a space heater, iron, halogen lamp, or other hot objects.
- · Use only neutral soaps or detergents to clean the case. Benzene, thinner, and scouring powders can damage the case and machine, and should never be used.
- · Always consult the operation manual when replacing or installing any assemblies, the presser feet, needle, or other parts to assure correct installation.

9 For repair or adjustment:

- If the light unit (light-emitting diode) is damaged, it must be replaced by authorized Brother Service Center.
- In the event a malfunction occurs or adjustment is required. first follow the troubleshooting table in the back of the operation manual to inspect and adjust the machine yourself. If the problem persists, please consult your local authorized Brother Service Center.

Use this machine only for its intended use as described in this manual. Use accessories recommended by the manufacturer as contained in this manual. The contents of this manual and specifications of this product are

subject to change without notice. For additional product information, visit our web site at www.brother.

SAVE THESE INSTRUCTIONS

This machine is intended for household use.

FOR USERS IN COUNTRIES EXCEPT **CENELEC COUNTRIES**

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

FOR USERS IN CENELEC COUNTRIES

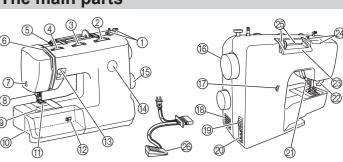
This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

FOR USERS IN THE UK, EIRE, MALTA AND CYPRUS ONLY

IMPORTANT

- In the event of replacing the plug fuse, use a fuse approved by ASTA to BS 1362, i.e. carrying the 🕸 mark, rating as marked on · Always replace the fuse cover. Never use plugs with the fuse cover
- If the available electrical outlet is not suitable for the plug supplied
- with this equipment, you should contact your authorized Brother Service Center to obtain the correct lead.

The main parts



XH2177-001

- 1 Bobbin winder
- This winds the thread onto the bobbin for use as the lower thread. ② Stitch length dial
- Rotate the dial to control the stitch length.
- 3 Stitch width dial

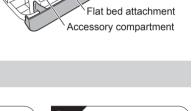
This controls the tension of the upper thread

- Rotate the dial to control the stitch width. 4 Upper tension-control dial
- ⑤ Bobbin-winding thread guide and pre-tension disc 6 Thread take-up lever
- 7 Thread cutter
- Pass the threads through the thread cutter to cut them.
- 8 Needle threader Quick-set bobbin
- Flat bed attachment with accessory compartment Presser foot
- Feed dog position switch (3) Reverse sewing lever
- Push this lever to stitch in the reverse direction. (4) Pattern indication window
- Shows the stitch number to be performed. (5) Pattern selection dial
- Rotate the dial in either direction to choose the stitch you want.
- (6) Handwheel
- Used to manually raise and lower the needle.
- (7) Buttonhole fine-adjustment screw

® Air vent

- The air vent allows the air surrounding the motor to circulate. Do not cover the air vent while the machine is being used. (9) Main power and sewing light switch
- You can turn the main power and sewing light switch on and off Foot controller jack / socket
- Plug in the foot controller plug and connect the machine to the power supply. ② Presser foot lever
- Used to raise and lower the presser foot.
- Buttonhole lever (1-Step automatic buttonhole) Lower the buttonhole lever when sewing buttonholes. Handle
- Carry the machine by its handle when transporting ② Thread guide
- This is used when winding the thread onto the bobbin and then threading the machine.
- Spool pin and spool cap This holds the spool of thread.
- ⊗ Foot controller
- You can use this to control the sewing speed, and to start and stop sewing.

■ Flat bed attachment The accessories are stored in the storage space in the flat bed attachment



Using Your Sewing Machine

A WARNING

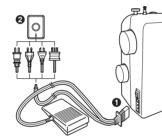
- Use only regular household electricity for the power source. Using other power sources may result in fire, electric shock, or damage to the machine. Make sure that the plugs on the power cord are firmly inserted into the electrical outlet and the power supply jack on the machine. Otherwise, a fire or electric shock may result
- Do not insert the plug on the power cord into an electrical outlet that is in poor
- Turn off the main power and remove the plug in the following circumstances: · When you are away from the machine · After using the machine
- When the machine does not operate correctly due to a bad connection or a During electrical storms

· When the power fails during use

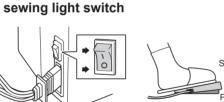
▲ CAUTION

- Use only the power cord included with this machine. Do not use extension cords or multi-plug adapters with many other appliances
- olugged in to them. Fire or electric shock may result. Do not touch the plug with wet hands. Electric shock may result. When unplugging the machine, always turn off the main power first. Always
- grasp the plug to remove it from the outlet. Pulling on the cord may damage the cord, or lead to fire or electric shock. Do not allow the power cord to be cut, damaged, modified, forcefully bent, pulled, twisted, or bundled. Do not place heavy objects on the cord. Do not subject the cord to heat. These things may damage the cord and cause fire
- or electric shock. If the cord or plug is damaged, take the machine to your authorized Brother Service Center for repairs before continuing use. Unplug the power cord if the machine is not to be used for a long period of

■ Connecting plugs



■ Main power and



Press the power switch Press the foot toward the "I" mark to turn the controller down to start main power and sewing light sewing. Take your foot on. Press toward the "O" mark off the foot controller to

■ Foot controller

(For U.S.A. only)

A CAUTION Do not allow pieces of cloth and dust to build up on the foot controller. Doing so could cause a fire or an electric shock

Note (For U.S.A. only)

• If a power outage occurs while the sewing machine

unplug the power supply cord. When restarting the

wider than the other). To reduce the risk of electric

outlet only one way. If the plug does not fit fully in

If it still does not fit, contact a qualified electrician

to install the proper outlet. Do not modify the plug

shock, this plug is intended to fit in a polarized

sewing machine, follow the necessary procedure

is being operated, turn off the main power and

This appliance has a polarized plug (one blade

to correctly operate the machine.

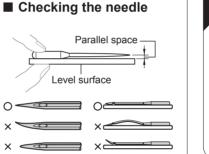
the outlet, reverse the plug.

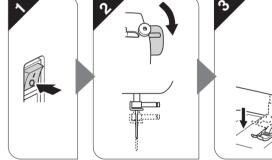
 Foot Controller: Model KD-1902 This foot controller can be used on the machine with product code 888-X36, 888-X38, 888-X39. The product code is mentioned on the machine rating plate.

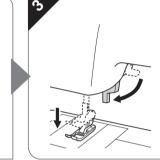
Replacing the needle

A CAUTION

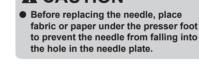
- Always turn off the machine before you change the needle. Otherwise, injuries may occur if the foot controller is accidentally pressed and the machine starts sewing.
- Only use sewing machine needles for home use. Other needles may bend or break and cause injury.
- Never sew with a bent needle. A bent needle will easily break and cause injury.

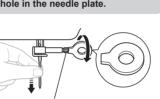




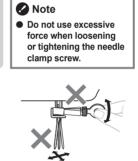


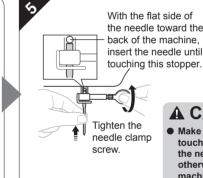
A CAUTION

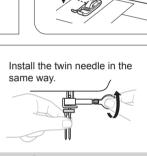




Turn the screw counterclockwise







time. Otherwise a fire may result.

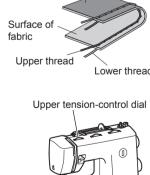
Thread tension The tension of the thread will affect the quality of your stitches. You may need to adjust it when you change fabric or thread. We recommend that you do a test sample on

scrap of a fabric before you start to sew.

your fabric

■ Correct tension Correct tension is important as too much or too little tension will weaken your seams or cause puckers on

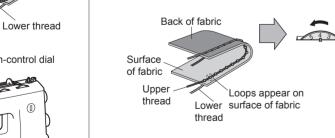
Back of fabric



Loops will appear on the surface of the fabric.

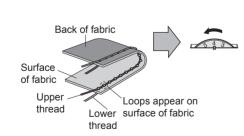
Note

 If the bobbin thread was incorrectly threaded, the upper thread may be too tight. In this case, refer to 1 Lower threading" on the back side to rethread



■ Upper tension is too tight

the bobbin thread.

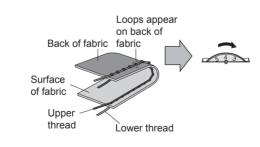


Solution: Reduce the tension by turning the upper tension control dial to a lower number

■ Upper tension is too loose Loops appear on the back of the fabric.

Note

 If the upper thread was incorrectly threaded, the upper thread may be too loose. In this case, refer to "2 Upper threading" on the back side and rethread the upper thread.



Solution: Increase the tension by turning the upper tension control dial to a higher number.

A CAUTION

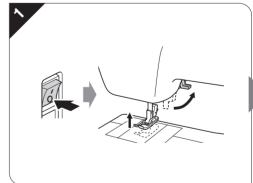
you may be injured.

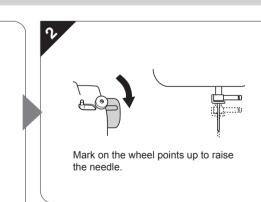
 Always turn off the machine before you change the presser foot. If you leave the power on and step on the controller, the machine will start and

Changing the presser foot

Always use the correct presser foot for the stitch pattern you have chosen. If you use the wrong presser foot, the needle may strike the presser foot and bend or break, and may cause Only use presser feet that have been designed

to be used with this machine. Using any other presser foot may cause accident or injury.





A CAUTION

may bend or break.

After adjusting the stitch width,

slowly turn the handwheel toward you

(counterclockwise) and check that the

If the stitches are bunched together,

needle does not touch the presser foot. If

increase the stitch length. Continuing to

sew with the stitches bunched together may result in the needle bending or breaking.

the needle hits the presser foot, the needle

A CAUTION

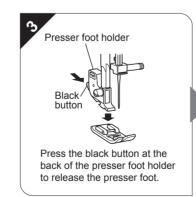
machine may be damaged.

Make sure you insert the needle until it

otherwise the needle may break or the

touches the stopper, and securely tighten

the needle clamp screw with a screwdriver,



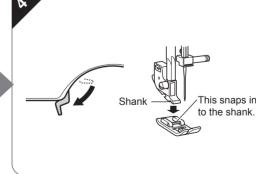
Stitch width dial

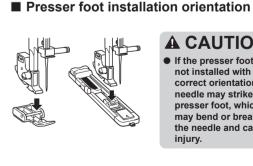
Stitch width dial

Raise the needle by turning the handwheel toward you

(counterclockwise) so that the mark on the wheel points up

The numbers marked on the dial represent the stitch width.





If the presser foot is not installed with the correct orientation, the needle may strike the presser foot, which may bend or break the needle and cause injury.

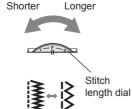
A CAUTION

Stitch length dial Depending on the selected stitch, you may need to adjust the stitch length for best results.

The numbers marked on the stitch length dial represent the stitch length in millimeters (mm) (1/25 inch). THE HIGHER THE NUMBER, THE LONGER THE STITCH. With the "0" setting, material is not fed. This is used when sewing a button The "F"-"1" range is for making a satin stitch (closed zigzag stitch) which is used for making buttonholes and decorative stitches. The position needed for making the satin stitch varies according to the material and thread being used. To determine the exact dial position, first test the stitch and length settings on a scrap piece of fabric to observe the feeding of the material.



Stitch length dial

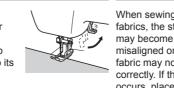


0

a

A CAUTION • If the stitches are bunched together, lengthen the stitch

length and continue sewing. Do not continue sewing without lengthening the stitch length, otherwise the needle may break and cause injury.



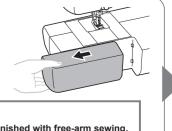
Sewing thin fabrics

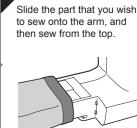
misaligned or the fabric may not feed Stabilizer material or paper

fabrics

First, baste the pieces Basting

Stitching cylindrical pieces





Reverse sewing

 To sew in reverse. nush the reverse sewing lever in as far as possible and hold it in that position while you lightly push the foot controller

· To sew forward, release the reverse sewing lever. The machine will then sew forward The length of reverse stitches is fixed at 2 mm (1/16 inch).



Reverse sewing

Trial sewing Use a piece of fabric and

thread that are the same as those used for your project, and check the thread tension and stitch length and width

the needle in the fabric at the point where you want to change the sewing direction, and

direction

foot lever. Using the needle as a pivot, turn the fabric, lower the presser foot lever, and then continue sewing.

Changing the sewing

If the fabric does not fit easily under the presser foot, raise the presser foot lever even higher to bring the presser foot to its

highest position

If fabric more than 6 mm (15/64 inch) thick is sewn or if the fabric is pushed with too much force, the needle may bend or break.

When sewing thin fabrics, the stitching

correctly. If this occurs, place thin paper or stabilizer material under the fabric and sew it together with the fabric. When you have finished sewing tear off any excess paper.

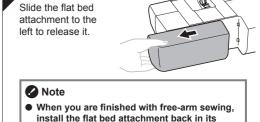
of fabric together. and then sew without stretching the fabric.

original position.

When the Straight or Triple Stretch Stitch is

left to right by adjusting the stitch width dial

selected, the needle position can be changed from



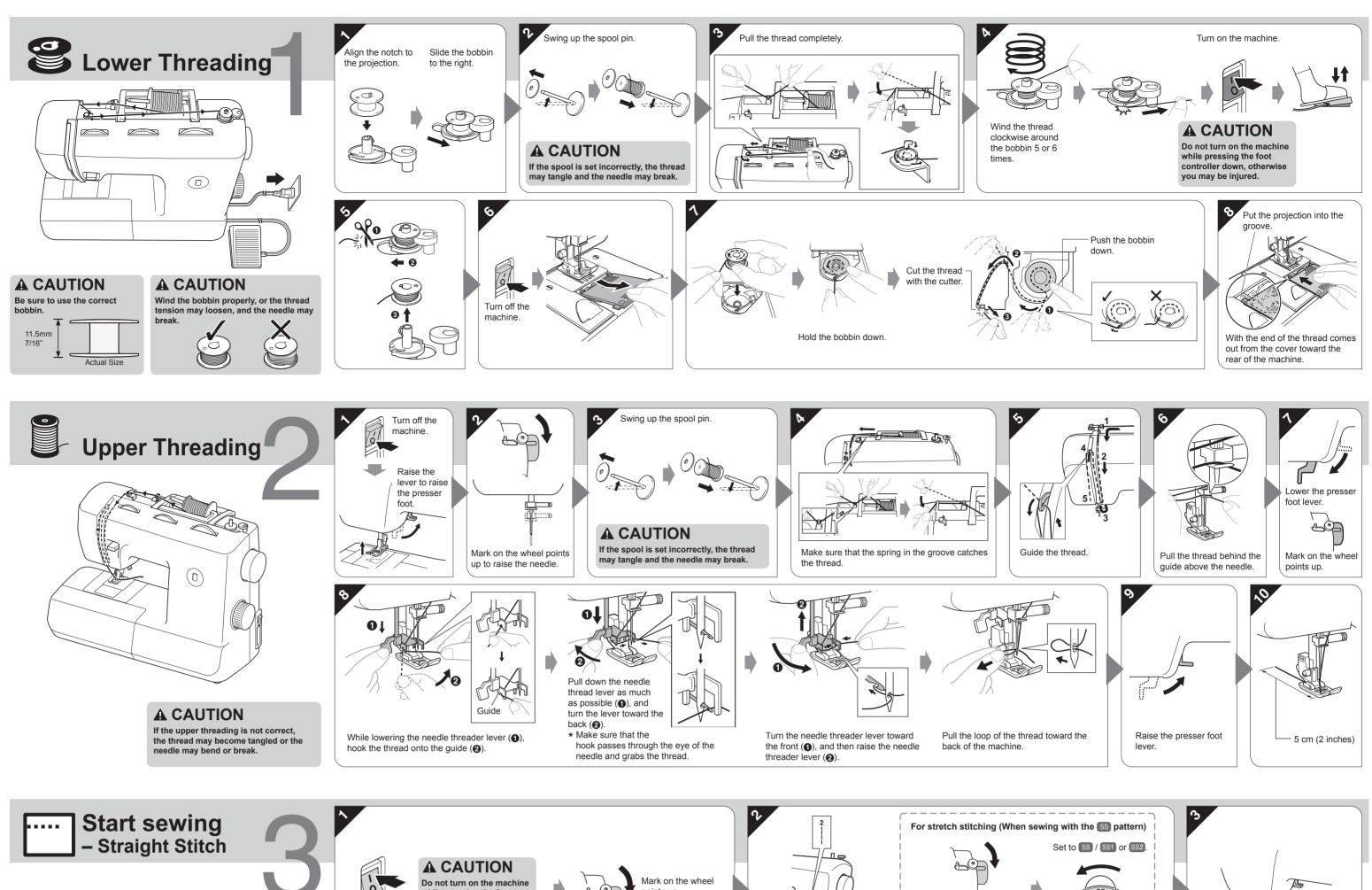
Stop the machine with then raise the presser

A CAUTION

Sewing thick fabrics

Sewing stretch





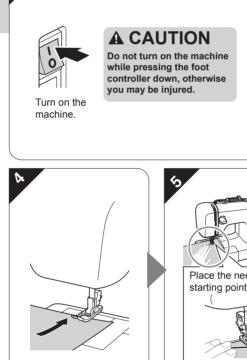


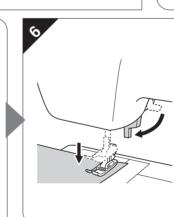
• Do not use bent or broken needles, otherwise you may be injured. • Take care that the needle does not hit basting pins or other objects during sewing. The needle may break and you may be injured.

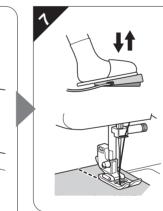
 Always use the correct presser foot. If you use the wrong presser foot, the needle may hit the presser foot and bend or break and you may be injured.

(counterclockwise). Turning it the other way may cause the thread to tangle and damage the needle or fabric, and you may be injured.

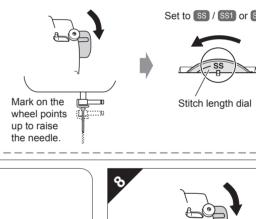
 Do not start sewing without placing the fabric under the presser foot, otherwise the presser foot may be damaged.

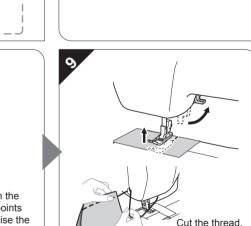




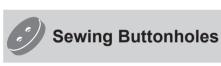


Select a stitch.



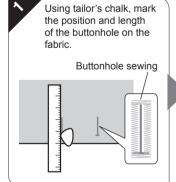






A CAUTION Always turn off the machine before replacing the presser foot. Otherwise, injuries may occur if the foot controller is accidentally pressed and the machine starts sewing.





While gently holding the

upper thread, start the

The bar tacks of the

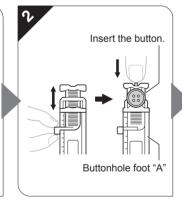
the order shown.

buttonhole are sewn in

plate should be set to 25 mm

(1 inch) on the scale.

machine.



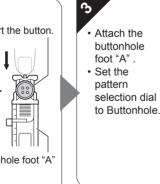
Stop the machine when

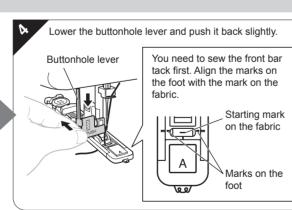
interrupted, sew trial stitching one or two times on a

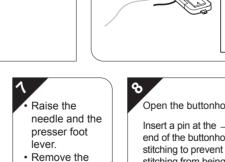
If buttonhole sewing was

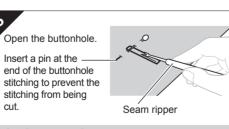
Note

buttonhole stitching is finished.





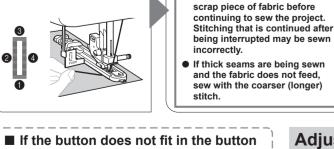




· Raise the **A** CAUTION buttonhole lever to its original

When opening the buttonhole with the seam ripper, do not place your hands in the cutting path, otherwise injuries may result if the seam ripper slips. Do not use the seam ripper in any other way than how it is intended.

Left side





(3/8 inch)

then set the button guide plate to the calculated length Presser foot scale Length of buttonhole (Diameter + - 5 mm (3/16 inch) thickness of button) Example: The button guide 10 mm

15 mm (9/16 inch)

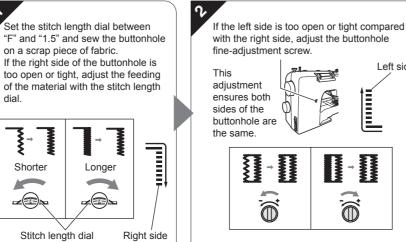
Add together the diameter and thickness of the button, and

Adjusting buttonholes

fabric.

position.

Cut the thread.



Maintenance

Restrictions on oiling

In order to prevent damaging this machine, it must not be oiled by the user. This machine was manufactured with the necessary amount of oil applied to ensure correct operation, making periodic oiling unnecessary. If problems occur, such as difficulty turning the handwheel or an unusual noise, immediately stop using the machine, and contact your authorized Brother Service Center or the nearest authorized Brother Service Center.

Precautions on storing the machine

Do not store the machine in any of the locations described below, otherwise damage to the machine may result, for example, rust caused by condensation

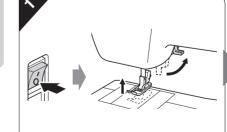
- · Exposed to extremely high temperatures Exposed to extremely low temperatures
- Exposed to extreme temperature changes
- Exposed to high humidity or steam · Near a flame, heater or air conditioner
- · Outdoors or exposed to direct sunlight

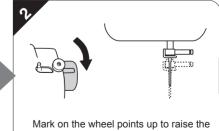
Exposed to extremely dusty or oily environments

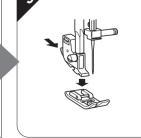
• In order to extend the life of this machine, periodically turn it on and use it. Storing this machine for an extended period of time without using it may reduce its efficiency.

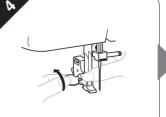
Cleaning



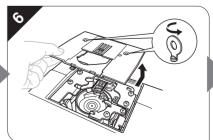




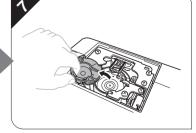


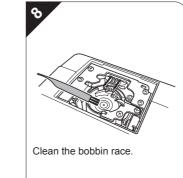


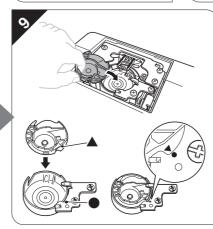


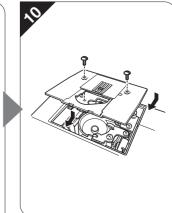


needle











scratched; otherwise the upper thread may become tangled, the needle may break, or sewing performance may suffer. For a new bobbin case, contact your nearest authorized Brother Service Center. Make sure that you fit the bobbin case properly, otherwise the needle