

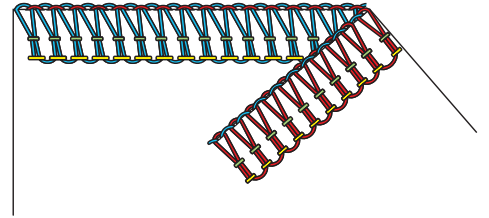


View this machine and more at:

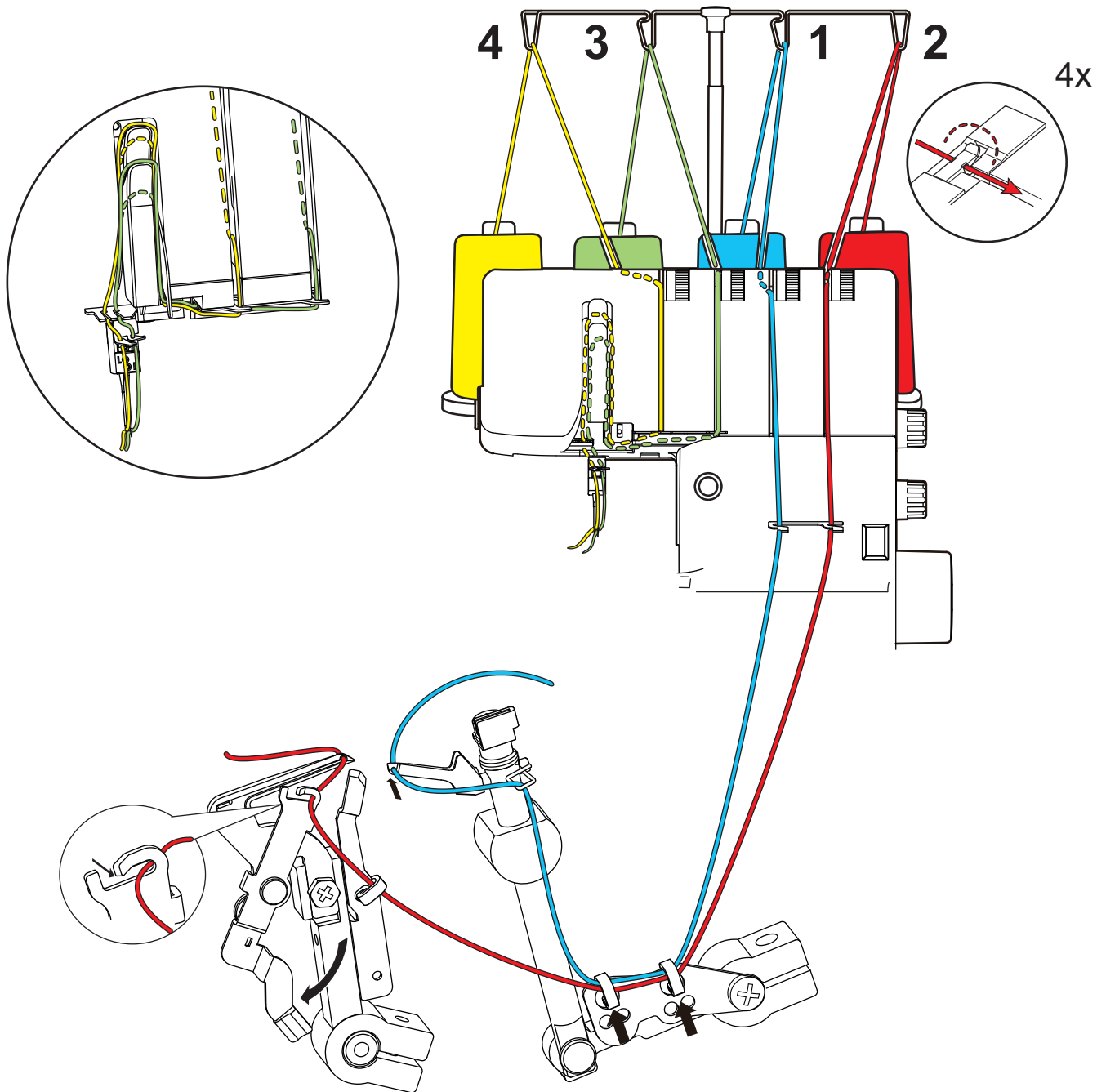
<https://www.thesewingstudio.co.uk>

1

4-thread overlock

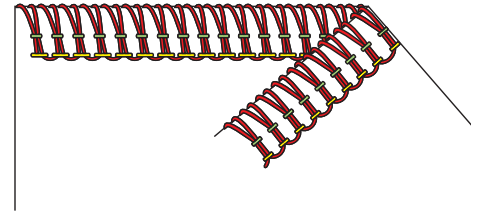


Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper		Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed
4	4	4	4		▲	-	6	2.5	1

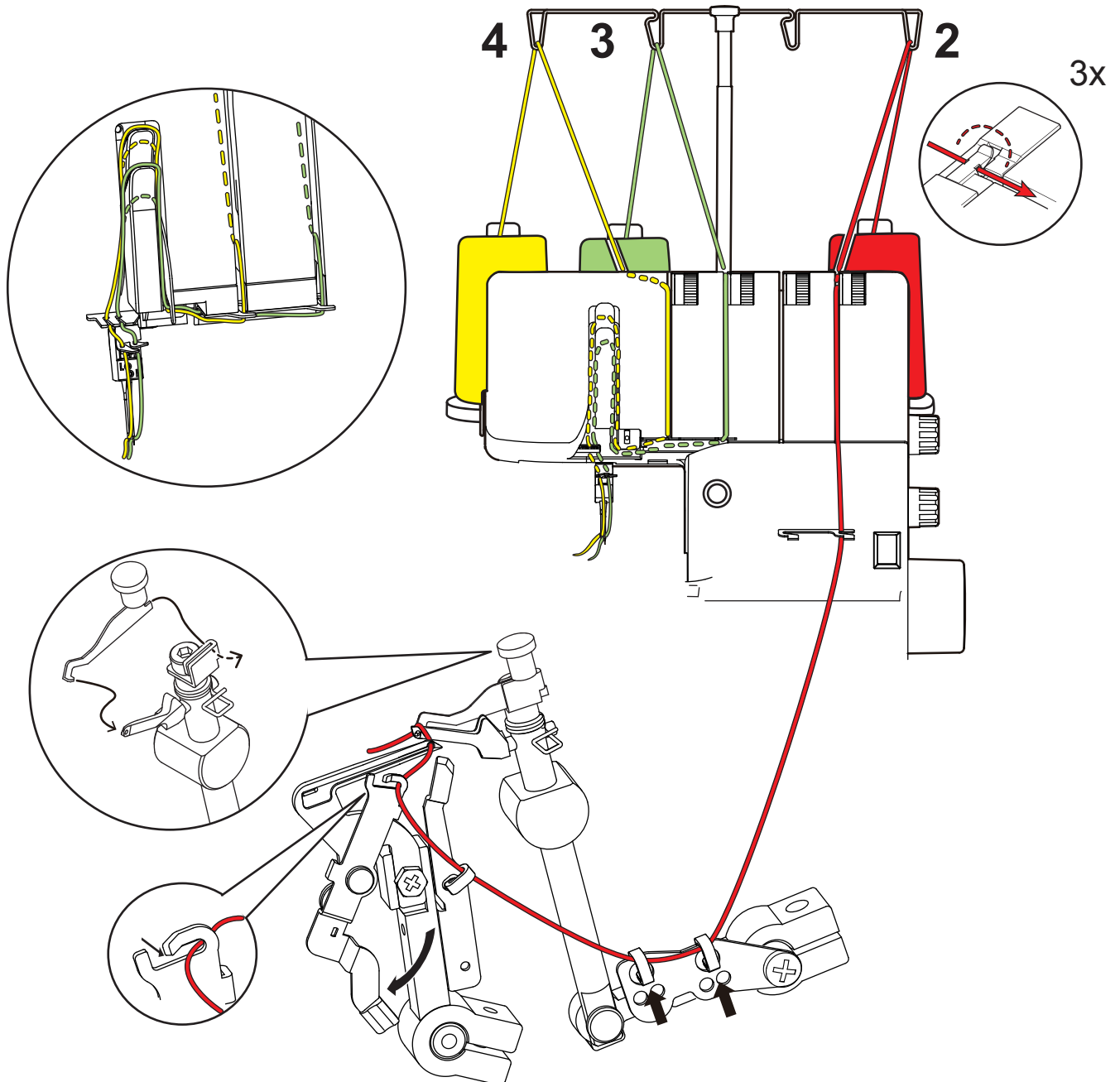


2

3-thread super stretch

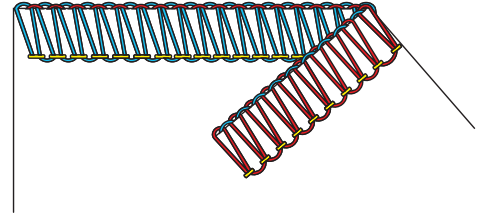


Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper		Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed
4.5	4	-	3		▲		6	2.5	1

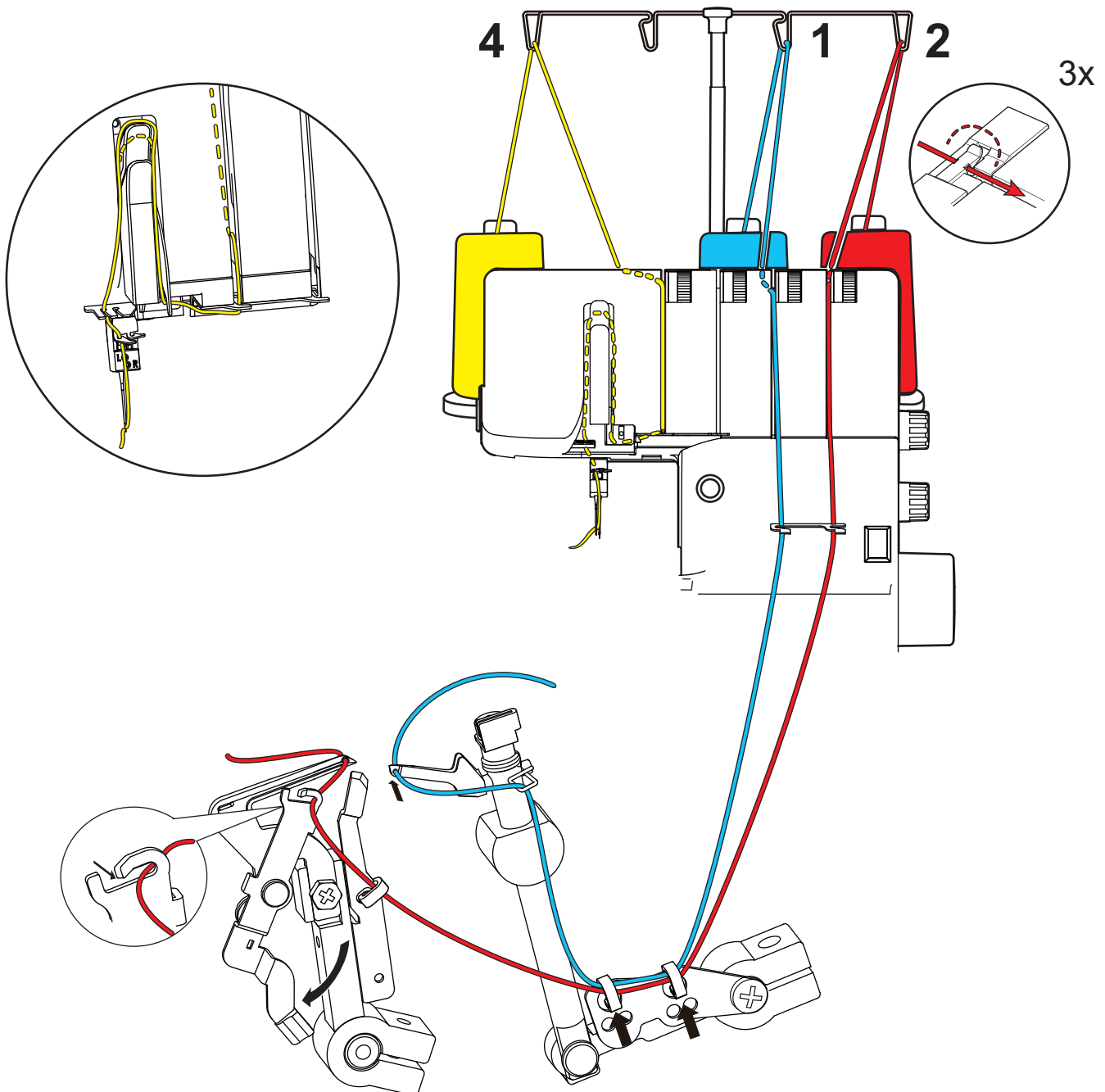


3

3-thread overlock (LN) (Left needle)

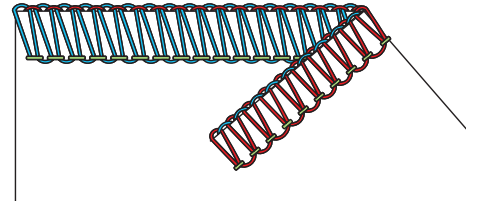


Threading / thread tension setting				Machine Setup					
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
4	-	4	4	▲	-	6	2.5	1	

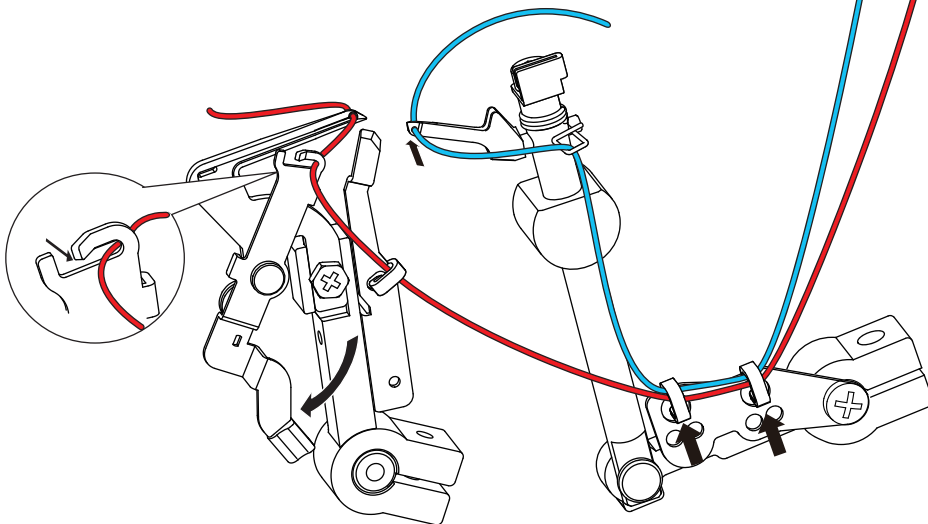
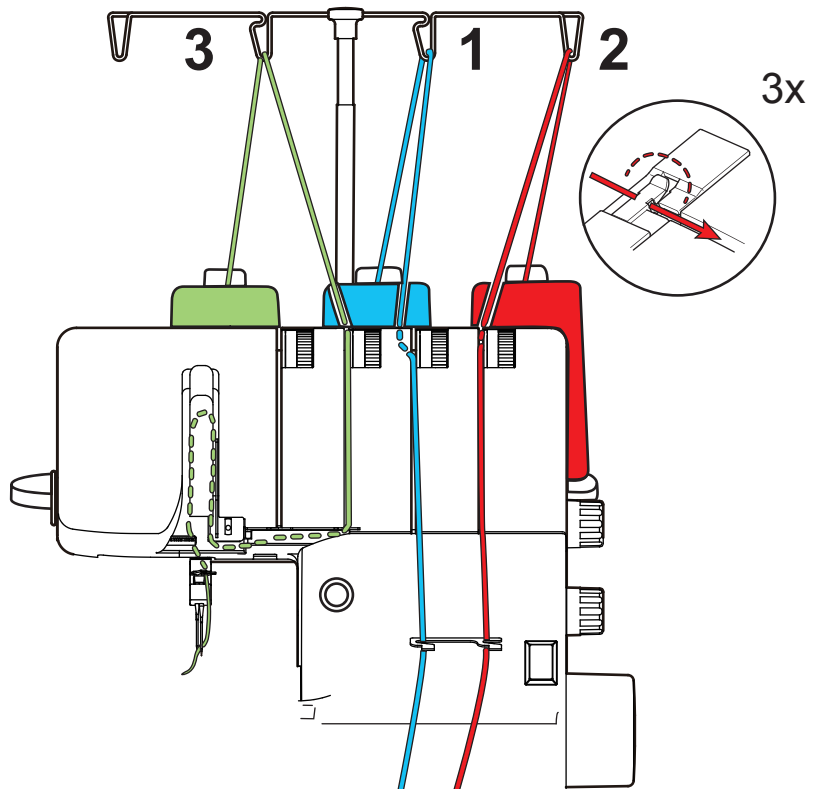
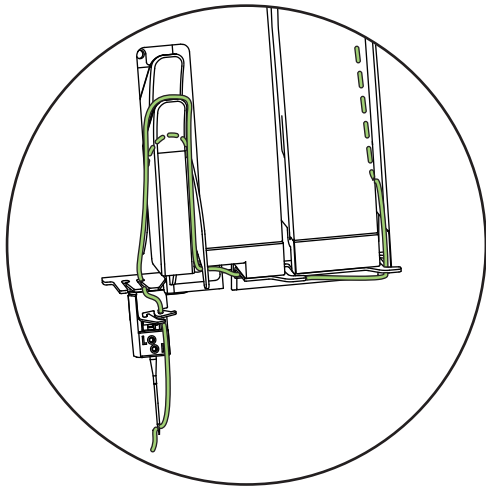


4

3-thread overlock (RN) (Right needle)

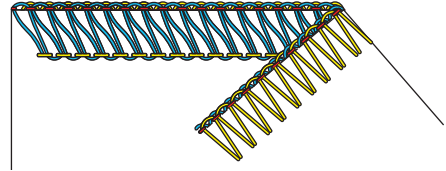


Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper		Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed
-	3.5	4	4		▲	-	6	2.5	1

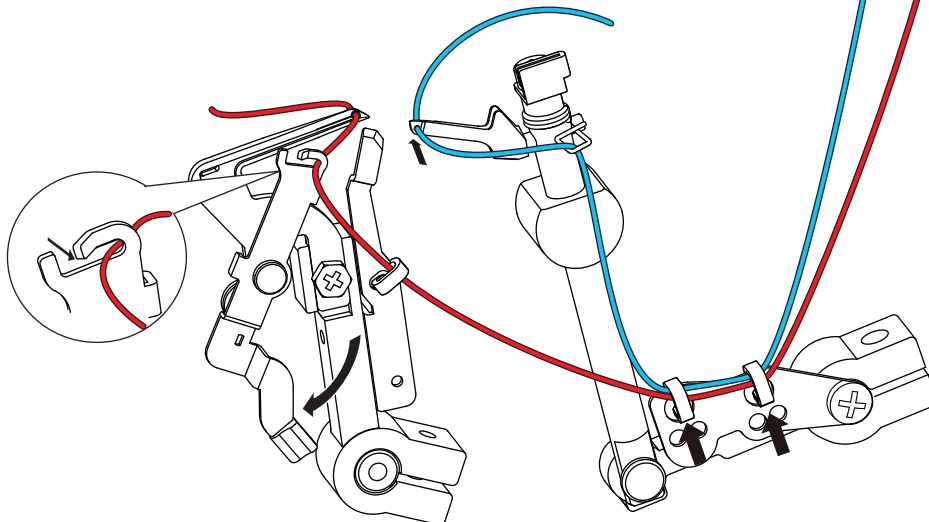
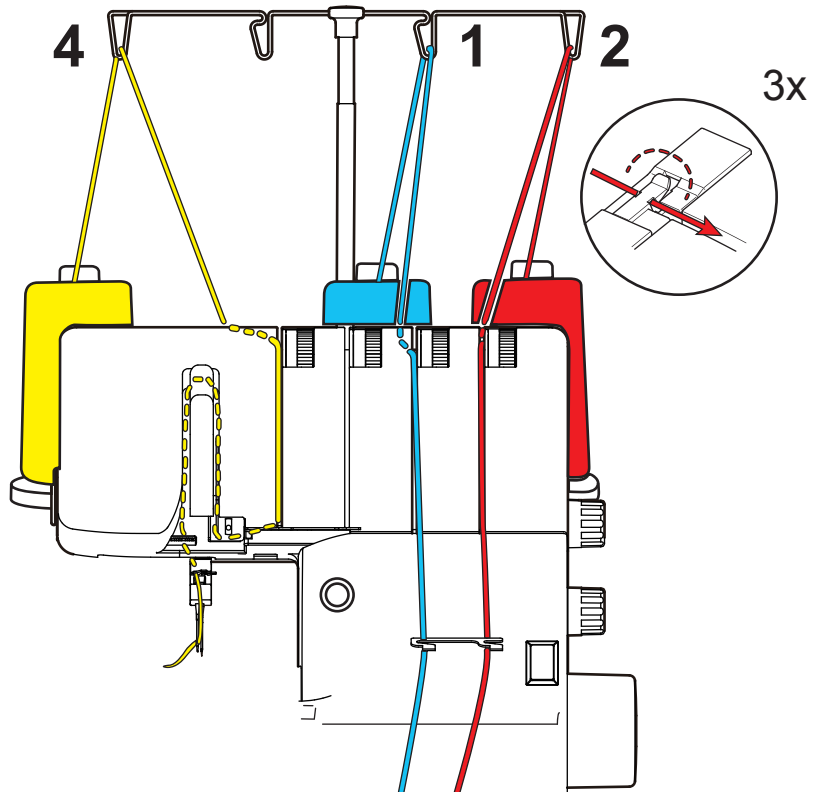
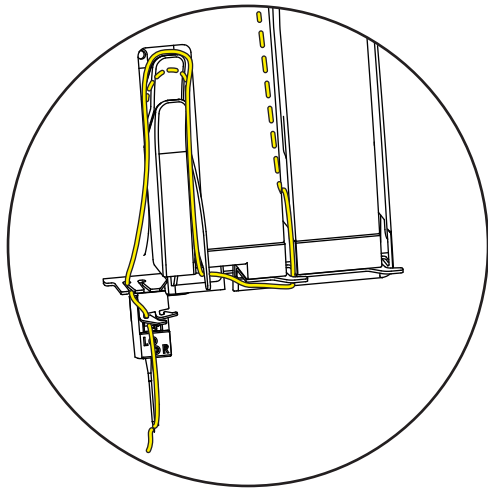


5

3-thread flatlock (LN) (Left needle)

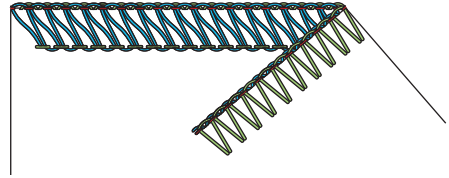


Threading / thread tension setting				Machine Setup					
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
1.5	-	3.5	7	▲	-	6.5	2.5	1	

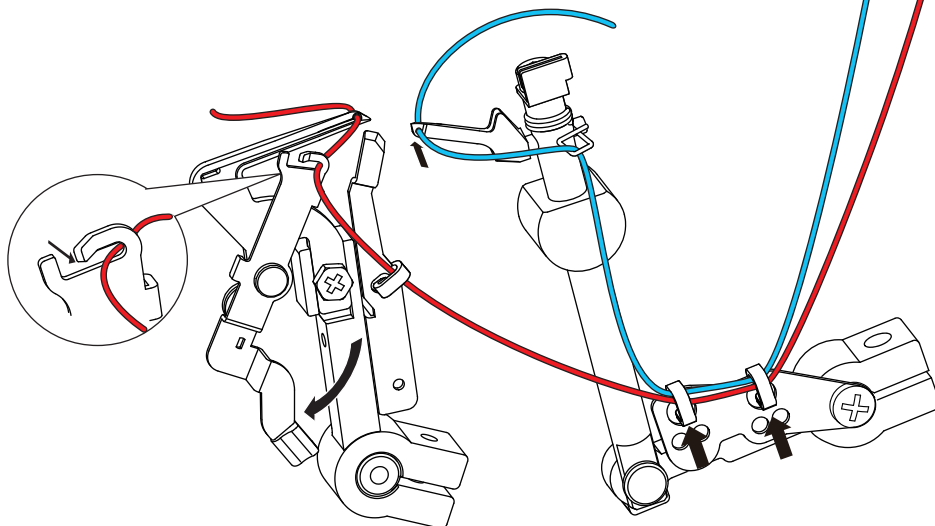
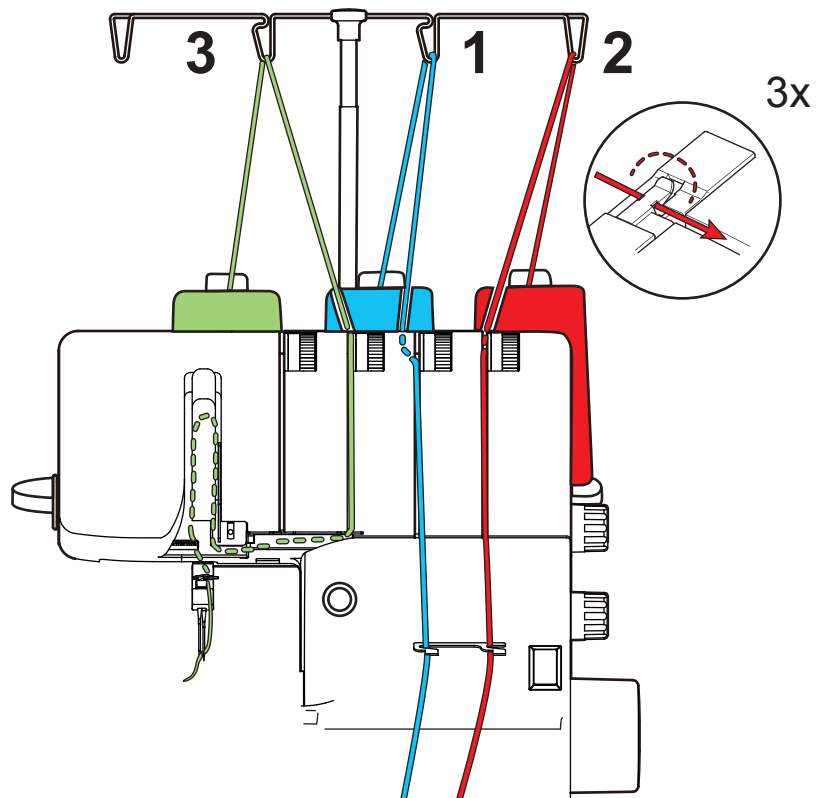
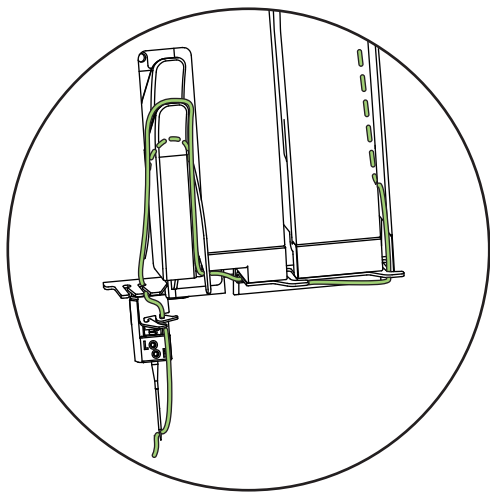


6

3-thread flatlock (RN) (Right needle)

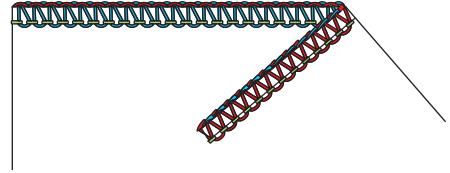


Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
-	2.5	4	7	▲	-	7	2.5	1	

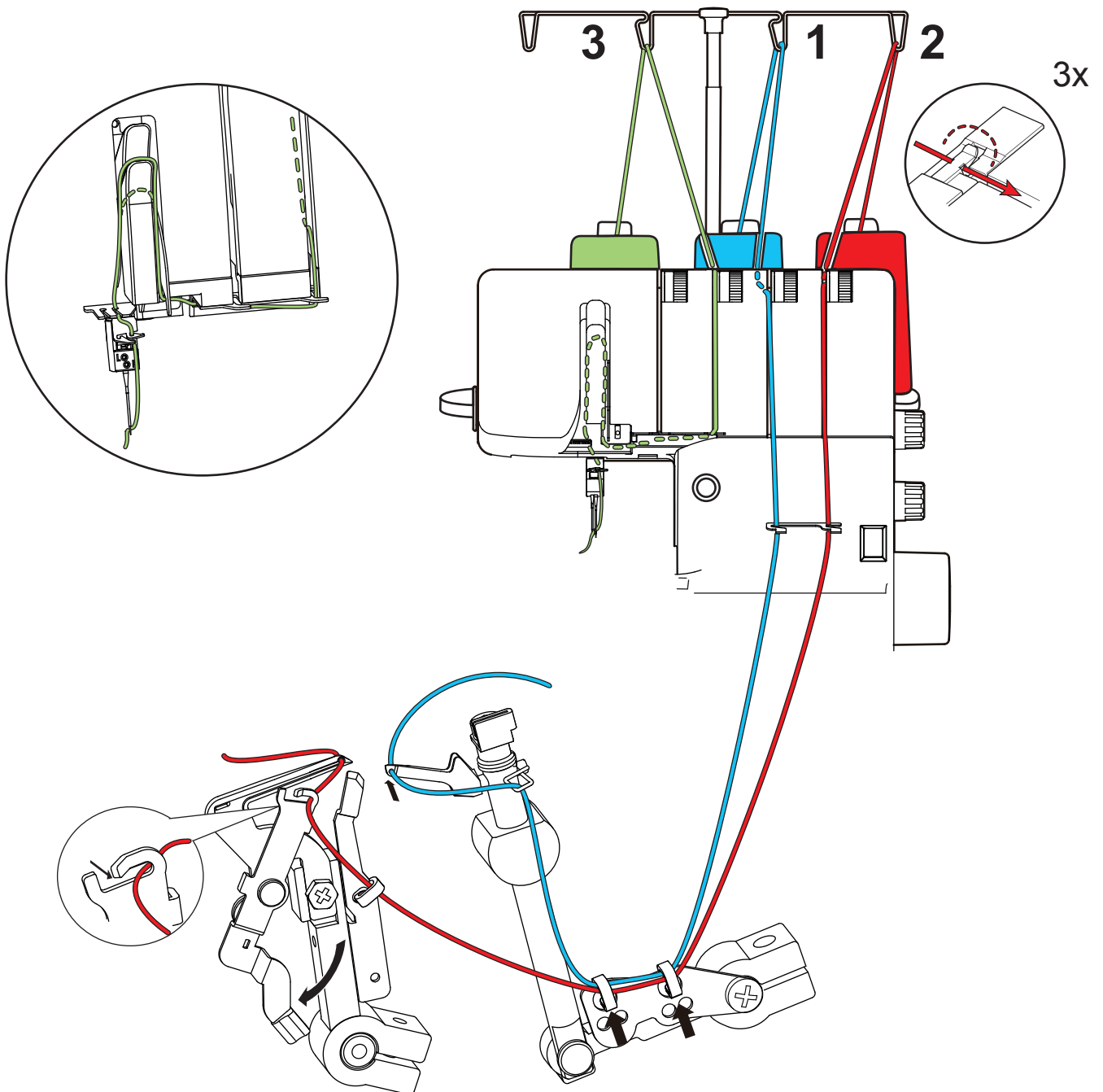


7

3-thread narrow seam

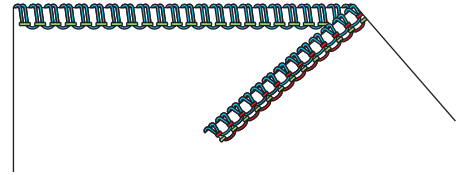


Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
-	4	4	4.5	▽	-	7	2	1	

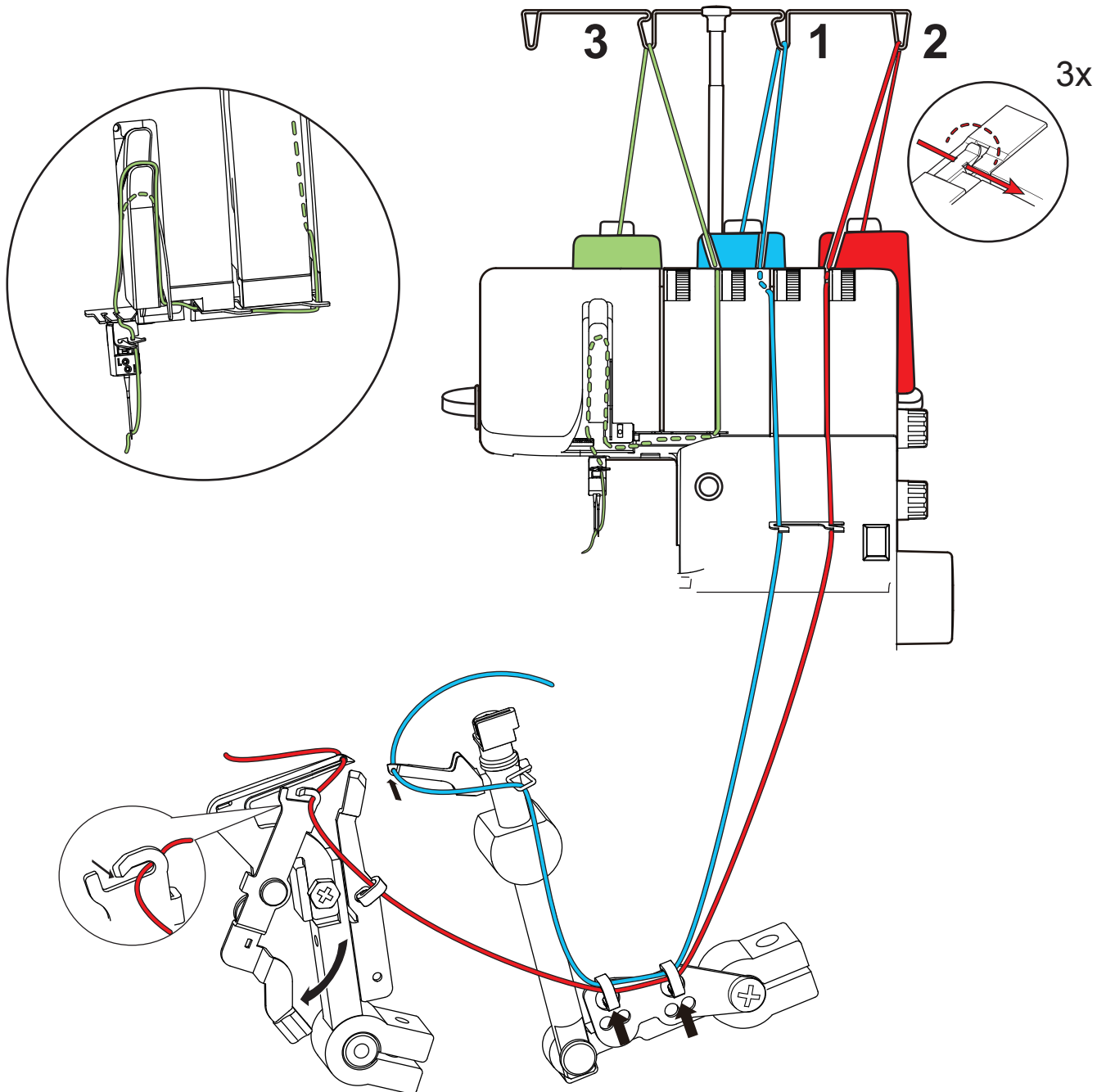


8

3-thread rolled hem

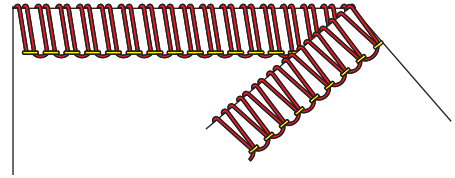


Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
-	3.5	4	7.5	▽	-	5	1	1	

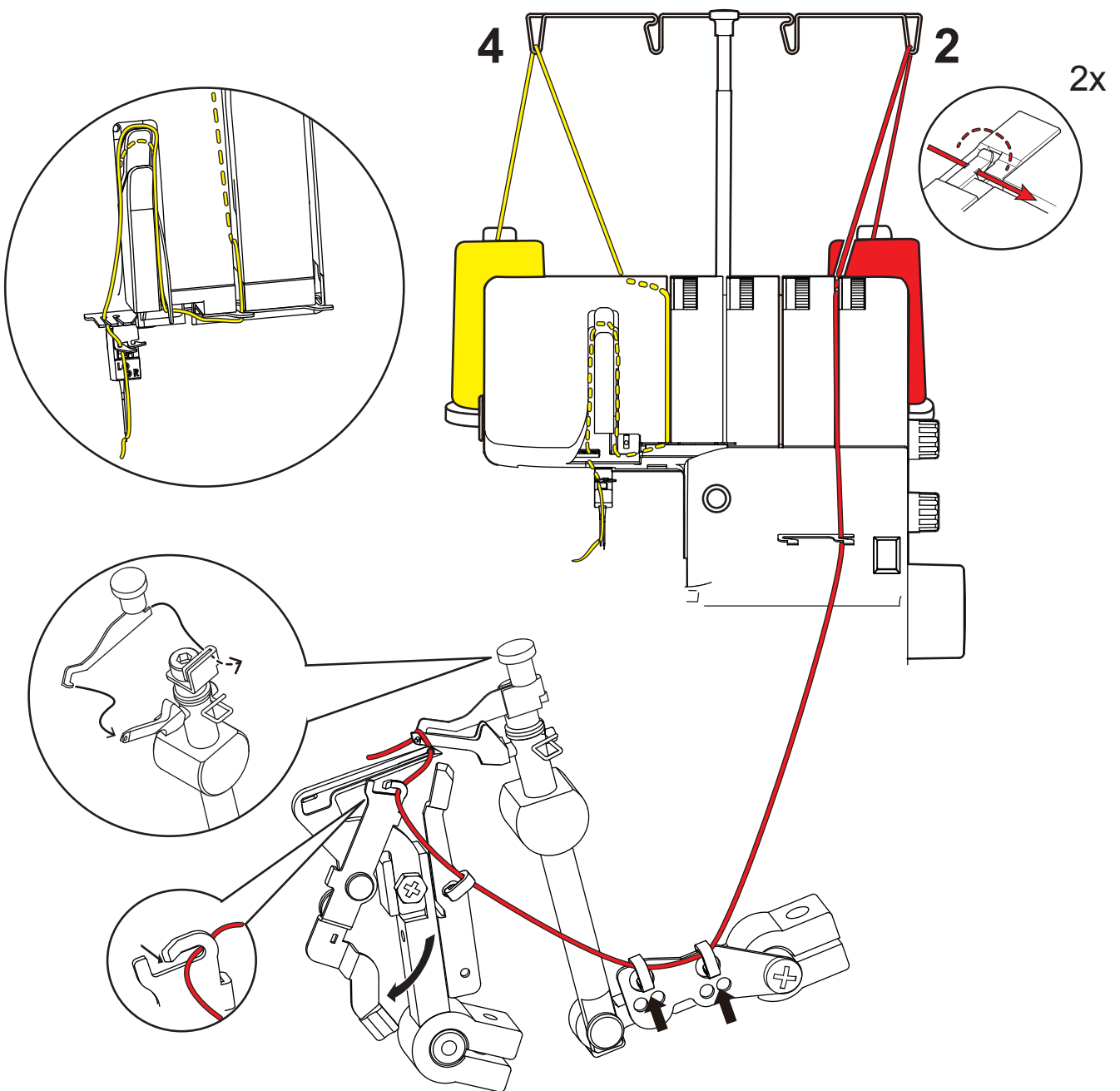


9

2-thread overlock (LN) (wrapped overlock left needle)

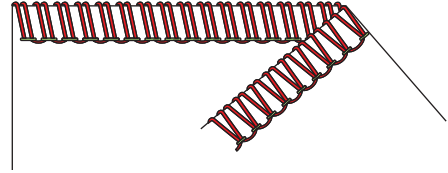


Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
5	-	-	3	▲		6	2.5	1	

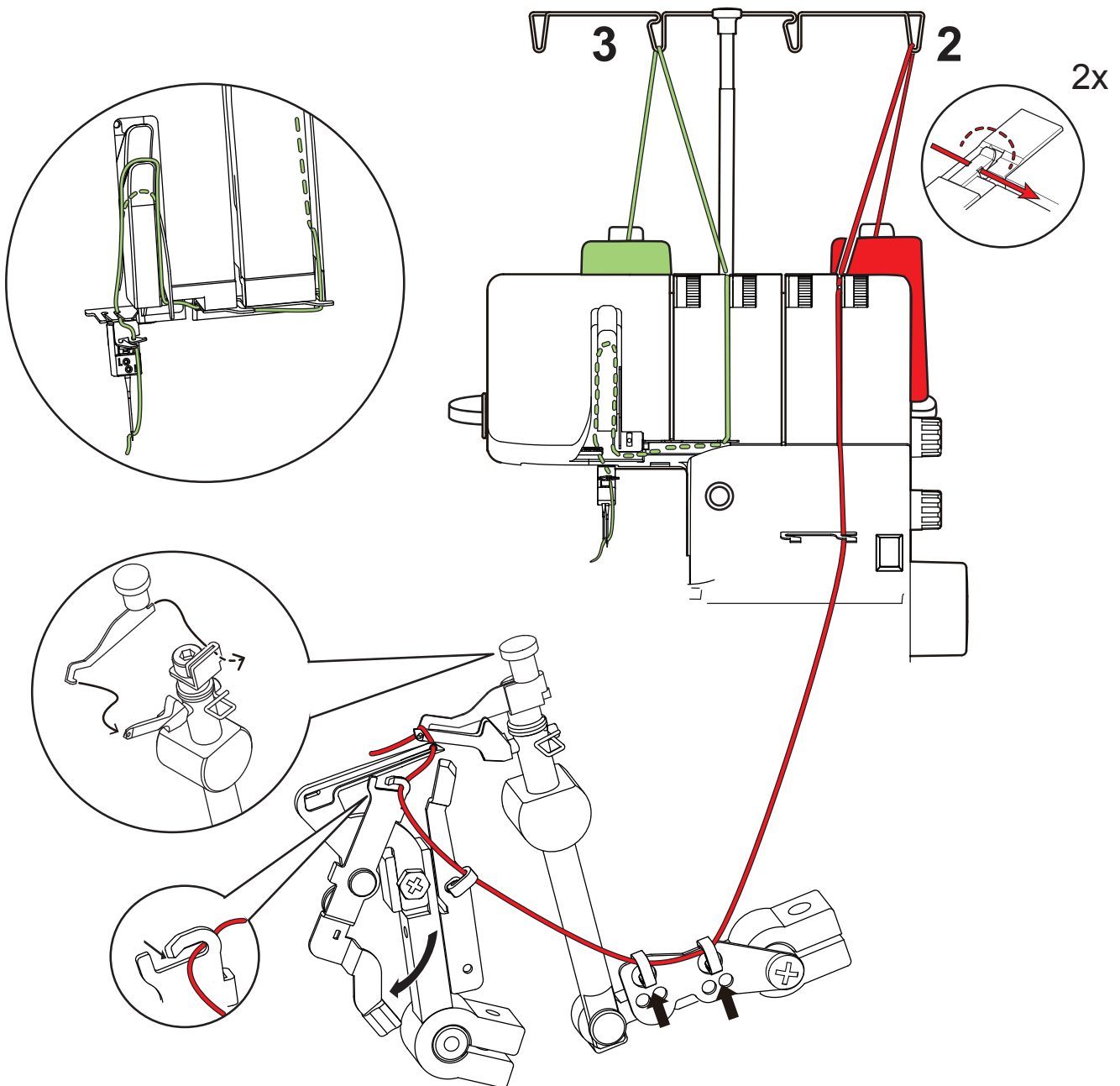


10

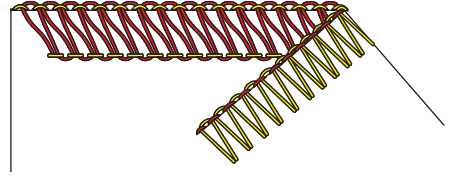
2-thread overlock (RN) (wrapped overlock right needle)



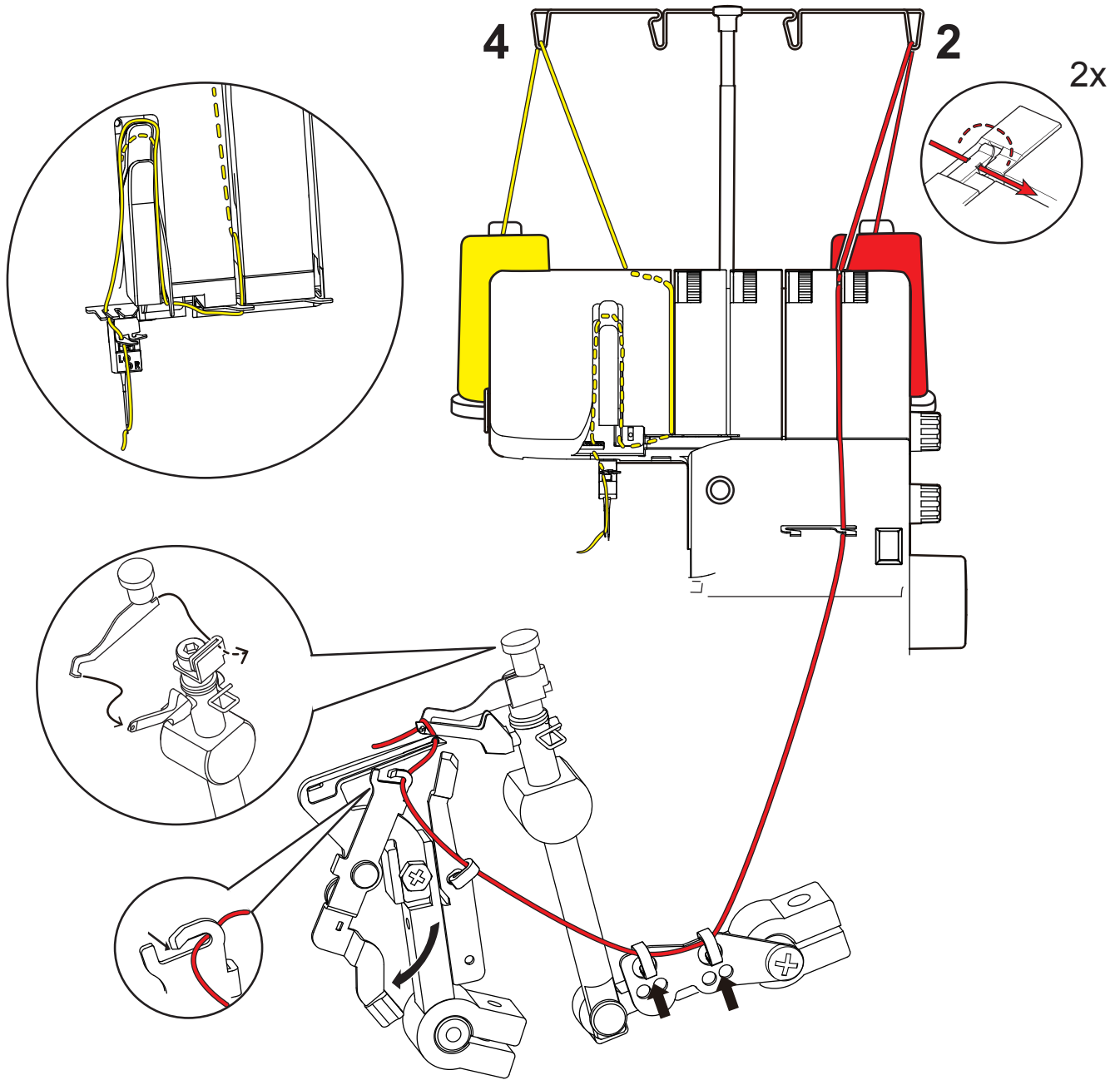
Threading / thread tension setting				Machine Setup					
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
-	6.5	-	3.5	▲		6	2.5	1	



2-thread flatlock (LN) (Left needle)

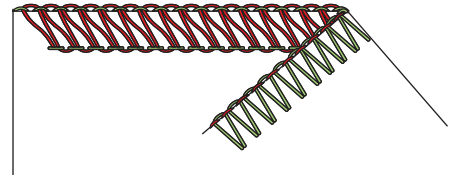


Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
2	-	-	4	▲		6.5	2.5	1	

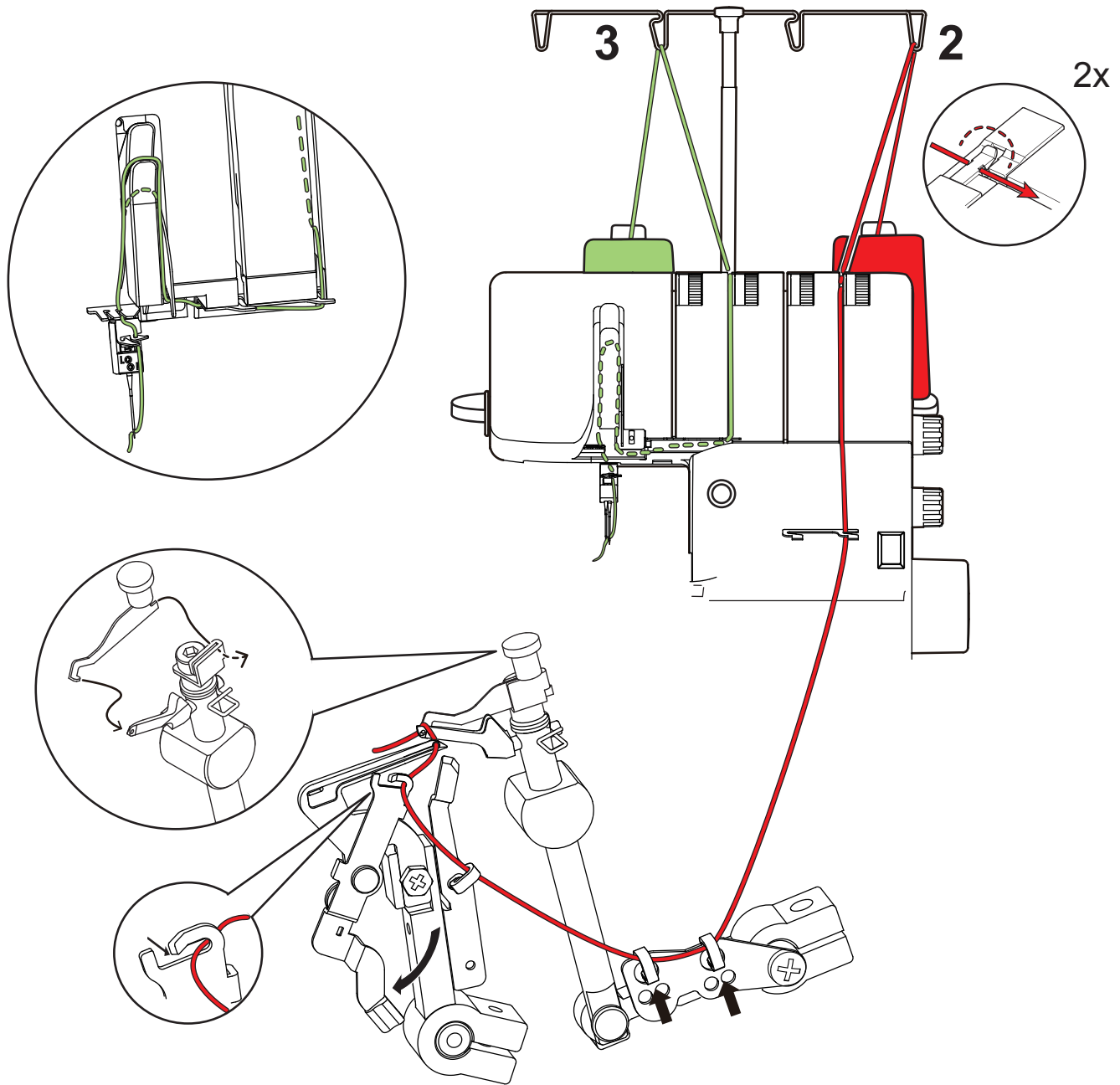


12

2-thread flatlock (RN) (Right needle)

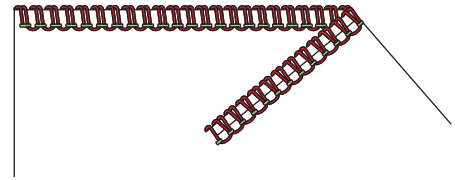


Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
-	2	-	4	▲		6	2.5	1	

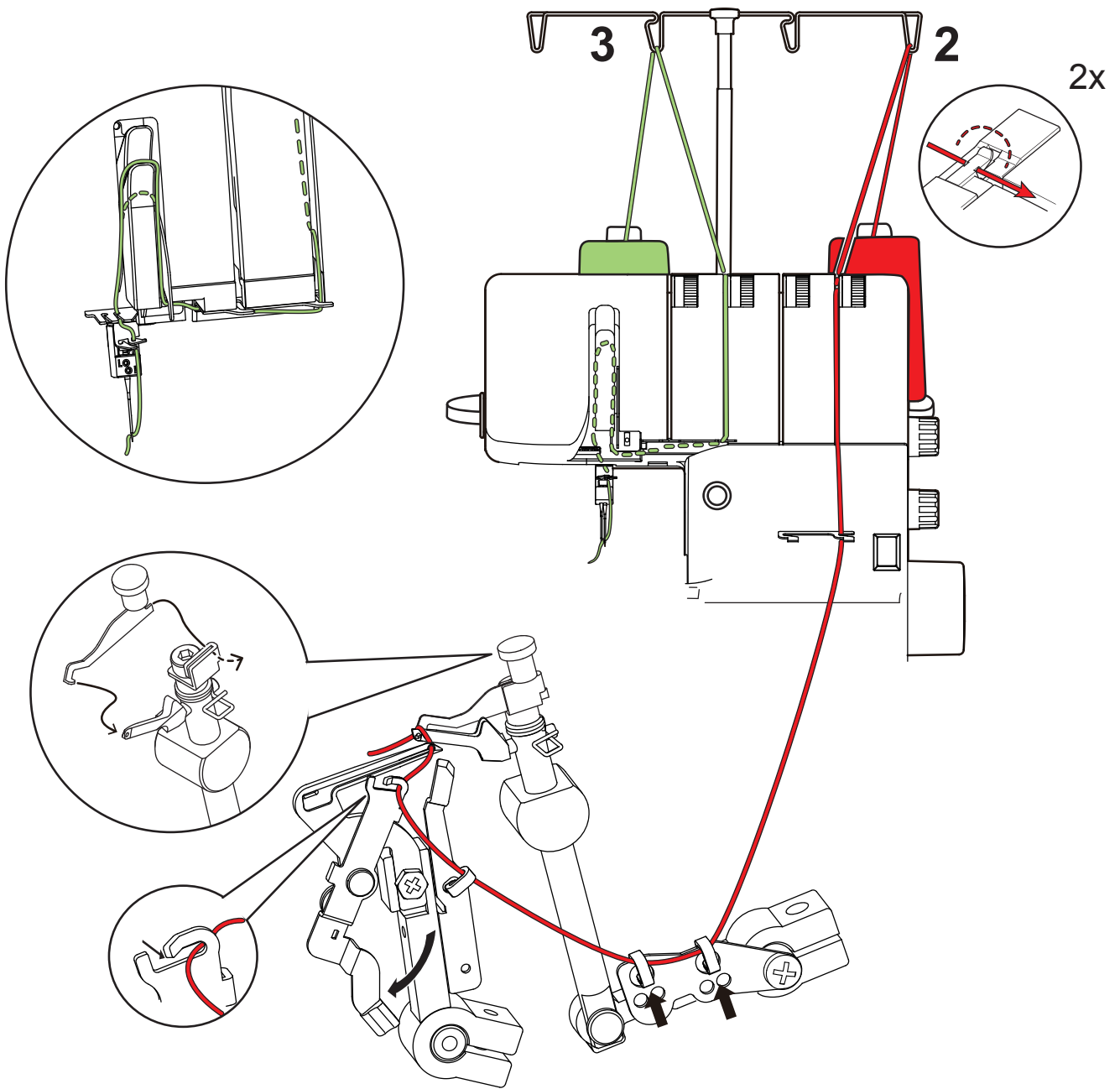


13

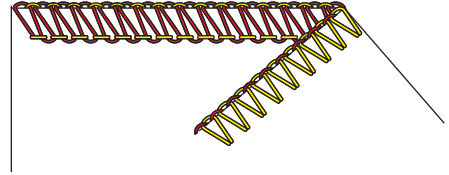
2-thread rolled hem



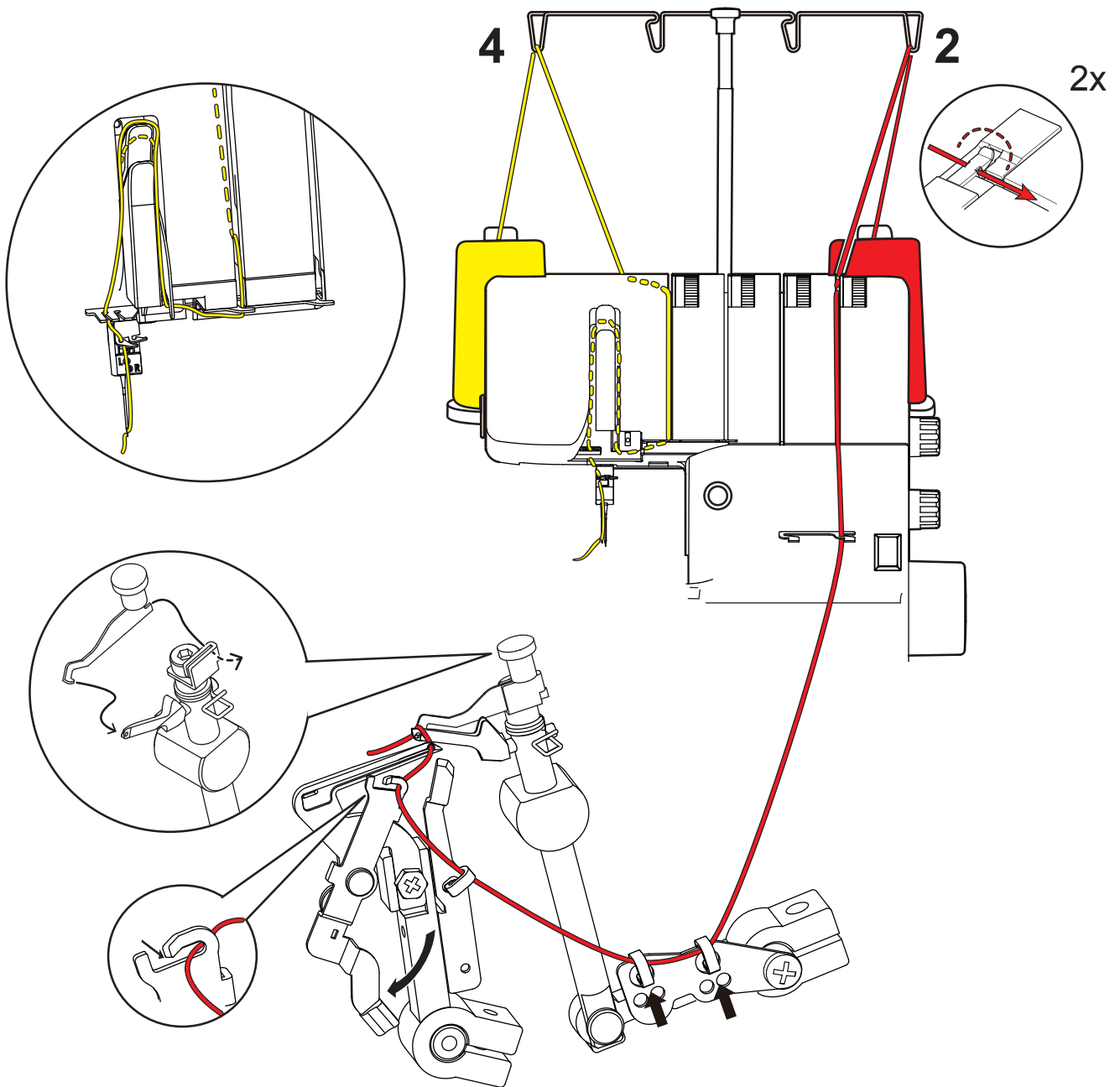
Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
-	4	-	4	▽		5	1	1	



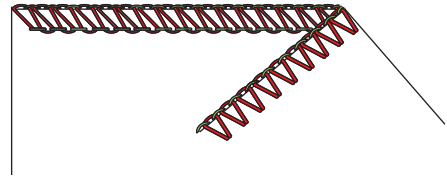
2-thread overlock (LN) (Left needle)



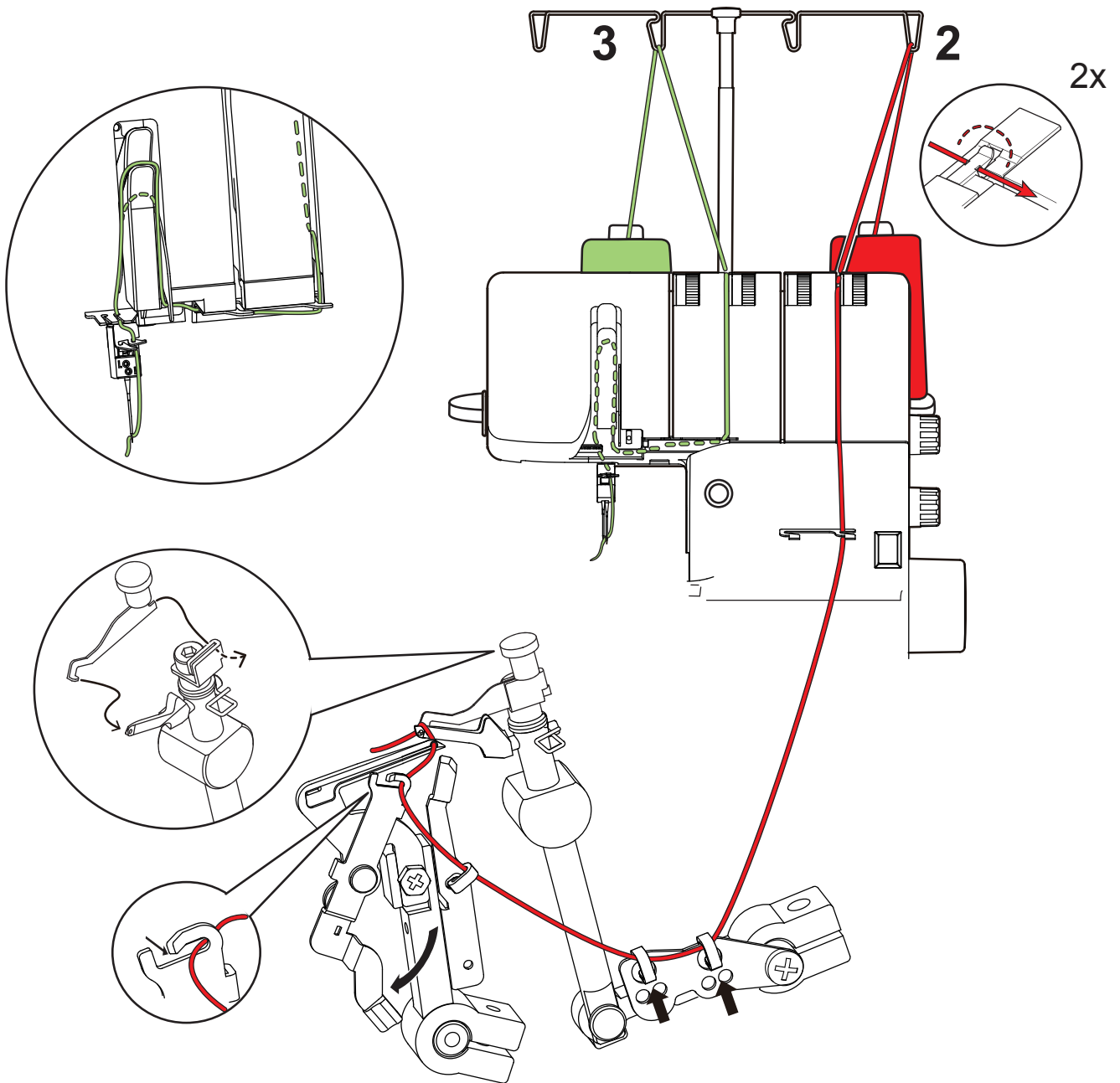
Threading / thread tension setting				Machine Setup					
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
2	-	-	4	▲		6	2.5	1	



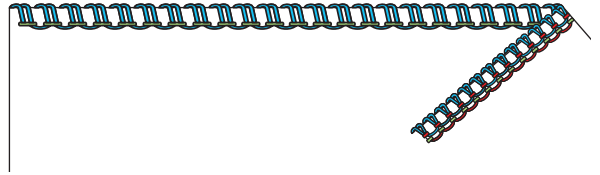
2-thread overlock (RN) (Right needle)



Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
-	2	-	4.5	▲		6	2.5	1	



3-thread picot stitch



Threading / thread tension setting					Machine Setup				
Left needle	Right needle	Upper looper	Lower looper	Rolled hem lever	Upper looper converter	Cutting width	Stitch length	Differential feed	
-	3.5	3.5	6.5	▽	-	6	2.5	1	

