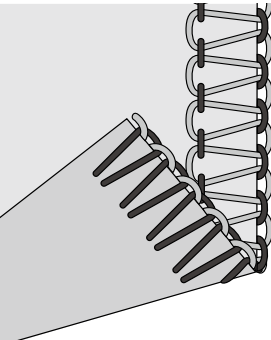
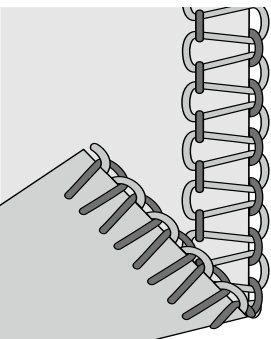
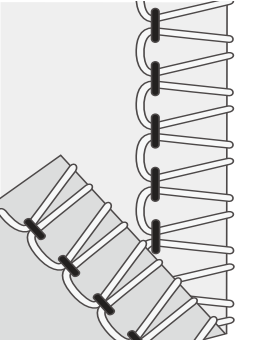
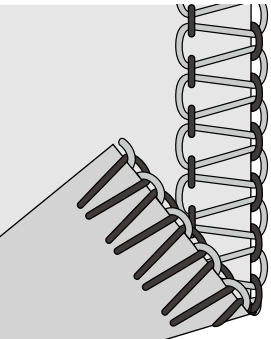
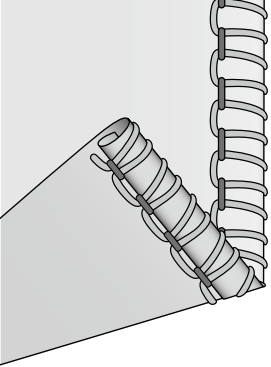
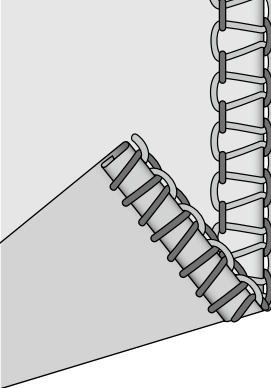
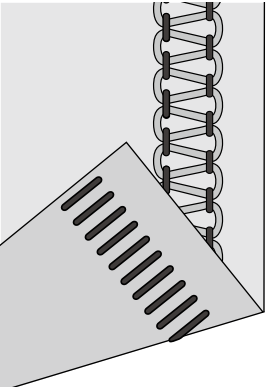
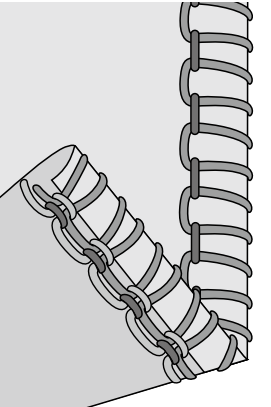
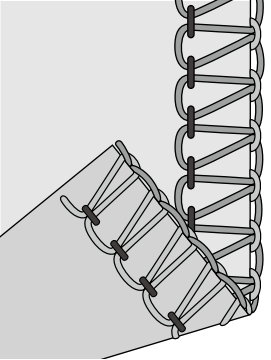
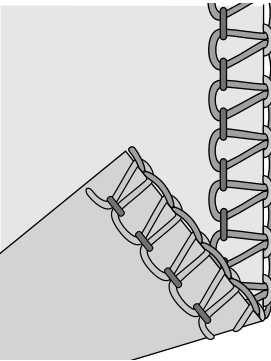
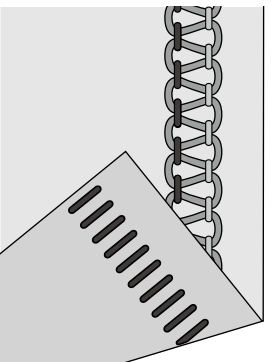
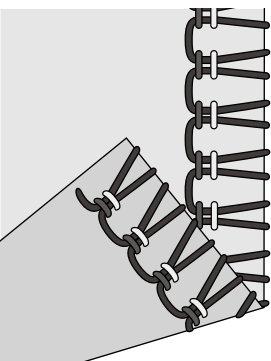
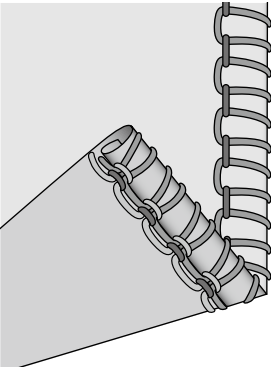
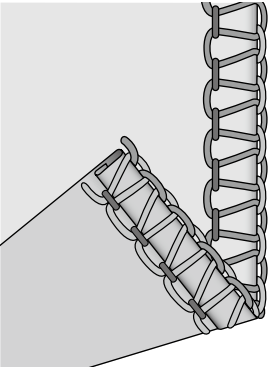
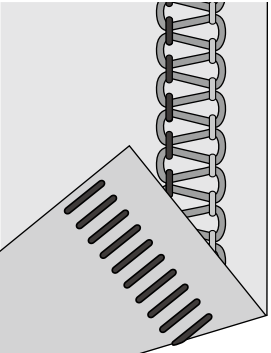
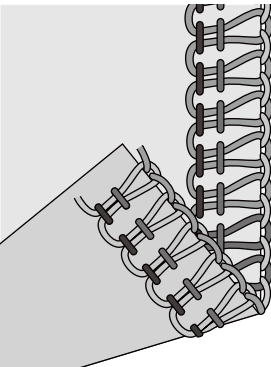


STITCH SETTINGS

Combination Stitch	Needle position	Cutting width	Stitch length	Number of threads	Stitch finger	2-thread converter	Tension			
							Left Needle	Right Needle	Upper looper	Lower looper
2-thread overlock, wide 	Left	6	2.5	2	A	Yes	1	---	---	7
2-thread overlock, narrow 	Right	6	2.5	2	B	Yes	---	1	---	8.5
2-Thread wrapped edge overlock, wide 	Left	6	3.5	2	A	Yes	4	---	---	1
2-Thread wrapped edge overlock, narrow 	Right	6	3	2	B	Yes	---	4	---	5

Combination Stitch	Needle position	Cutting width	Stitch length	Number of threads	Stitch finger	2-thread converter	Tension			
							Left Needle	Right Needle	Upper looper	Lower looper
2-thread rolled edge 	Right	6	2	2	None	Yes	---	5	---	4
2-thread narrow edge 	Right	4	2	2	None	Yes	---	1	---	8.5
2-thread flatlock stitch 	Left	6	2.5	2	A	Yes	1	---	---	5.5
3-Thread picot stitch 	Right	7	P	3	None	No	---	4	3.5	5.5

Combination Stitch	Needle position	Cutting width	Stitch length	Number of threads	Stitch finger	2-thread converter	Tension			
							Left Needle	Right Needle	Upper looper	Lower looper
3-thread overlock stitch, wide 	Left	6	3	3	A	No	4	---	4	3.5
3-thread overlock stitch, narrow 	Right	6	3	3	B	No	---	4	5	4
3-thread flatlock stitch, narrow 	Right	5	3	3	B	No	---	0	4	9
3-thread stretch overlock 	Left & Right	6	P	3	A	Yes	4	4	---	2

Combination Stitch	Needle position	Cutting width	Stitch length	Number of threads	Stitch finger	2-thread converter	Tension			
							Left Needle	Right Needle	Upper looper	Lower looper
3-thread rolled edge 	Right	6	R	3	None	No	---	4.5	3.5	4
3-thread narrow edge 	Right	6	2	3	None	No	---	4	4	0.5
3-thread flatlock stitch, wide 	Left	5	3	3	B	No	0	---	3.5	9
4-thread overlock stitch 	Left & Right	6	3	4	A	No	4	4	4	4