



HD9 QC PROFESSIONAL (High Speed Straight Stitch Machine)

Floating Function (0-3mm)	Vertical Full Rotary (Industrial) Hook
Flat Bed Only	Painted Aluminium Body
Work Space - W229 x H150mm	Maximum Sewing Speed: 1,650 s.p.m.
Machine Size - W497 x H329 x D218mm	Minimum Sewing Speed 60 s.p.m.
Maximum Stitch Length: 6mm	Approximate Weight: 14.5kg
Face Plate (Openable)	Needle Threader
Up / Down Needle Button	Remote Thread Cutter Port
Electronic Foot Control	Power Switch
Bobbin Winder (Independent Motor)	Drop Feed
Heavy Weight Thread Guide	Foot Pressure Adjusting Dial
Reverse Lever	Knee Lifter
LED Sewing Light (2 places x 2 LEDS) Dimmable	Automatic Thread Cutter (Noise Reduction)
Carry Handle	Large Style Metal Bobbins
Soft Cover	Origin: Taiwan

Note: The HD9 QC Professional Uses Special Needles – Type HL. (see below for sizes)

Standard Accessories:			
366401400	Accessory Box	802424004	Lint Brush
767860107	Bobbins x 5 (Large Metal)	770816201	Oil OP-8J
200100801	Cloth Guide	767820002	Quilting Foot ¼" Foot
767824006	Ditch Quilting Foot	784223105	Spool Supporter (Large cones)
767403016	Even Feed Foot	366413003	Screwdriver (Small)
499702915	Extra Wide Table	820832005	Screwdriver (Winged)
767433129	Free Motion Quilting Foot Holder	784223105	Spool Supporter
202002303	Closed-Toe Foot	822020503	Spool Cap (Large)
202002406	Open -Toe Foot	624806006	Spool Net
761172004	Hem Foot	762505003	Standard Foot
768800009	Instruction Book	825252000	Thumb Screw
846417011	Knee Lifter (Adjustable - Straight)		
		830315008	Power Lead
		043170201	Foot Control – Large White
Optional Extras:			
202577005	Magnetic Seam Guide	767412018	Taping Foot
767440004	¼" Ruler Foot	494720006	Universal Table Stand
767411017	Adjustable Seam Guide	767404028	Ultra Glide Foot
767408011	Adjustable Zipper Foot	767407102	Velvet Foot
767434005	Convertible Free-Motion Frame Quilting Feet	767811000	HL Needles, Size 9's (Pack of 10)
767839015	Darning Foot (Up-Down type) PD-76	767812001	HL Needles, Size 11's (Pack of 10)
767828011	Darning Foot (Adjustable type) PD-76	767813002	HL Needles, Size 14's (Pack of 10)
767406019	Straight Stitch Foot - Narrow	767814003	HL Needles, Size 16's (Pack of 10)
767405018	Straight Stitch Foot + Needle Plate		
		Note: Replacement Bobbin Case Part Number 767595005	