



Top Features

- One-Touch Electronic Air-Threading Loopers With the HUSQVARNA® VIKING® AMBER™ Air S | 600 one-touch air-threading feature, you can effortlessly thread the machine loopers with the simple touch of a button.
- 2. Color Touchscreen Select your stitch, and the optimal thread tensions, recommended stitch length, and more are set automatically.
- 3. Exclusive SEWING ADVISOR™ Sets the best stitch length, differential feed and thread tension for the fabric you have selected.
- 4. Exceptional Lighting Exceptional illumination of the sewing area for optimal visibility.
- 5. 26 Stitches The 5/4/3/2 thread stitch capability provides 26 different stitch options for a wide range of stitch techniques.
- 6. Precise Thread Control This patented feature allows for fine-tuning the overedge thread for perfect stitch formation along fabric edges.
- 7. Free Arm The free arm provides easy access for smaller projects like cuffs, hems and children's clothing.
- 8. Knee Lift Hands-free presser foot lift for ease and control.

Sell Up Features from Huskylock™ s21

- 1. One-Touch Electronic Air-Threading Loopers With the HUSQVARNA® VIKING® AMBER™ Air S | 600 one-touch air-threading feature, you can effortlessly thread the machine loopers with the simple touch of a button.
- Color Touchscreen Select your stitch, and the optimal thread tensions, recommended stitch length, and more are set automatically.
- 3. Exclusive SEWING ADVISOR™ Sets the best stitch length, differential feed and thread tension for the fabric you have selected.
- 4. Exceptional Lighting Exceptional illumination of the sewing area for optimal visibility.
- 5. 26 Stitches The 5/4/3/2 thread stitch capability provides 26 different stitch options for a wide range of stitch techniques.
- **6. Precise Thread Control** This patented feature allows for fine-tuning the overedge thread for perfect stitch formation along fabric edges.
- 7. Free Arm The free arm provides easy access for smaller projects like cuffs, hems and children's clothing.
- 8. Knee Lift Hands-free presser foot lift for ease and control.



Technique	Sewing	Talk about
AIR -THREADING OVERLOCK LOOPERS	Thread the thread guides and make sure to insert at least 1" in the upper looper threading hole, leaving a loose thread approximately 10". Show threading the upper and lower looper with the touch of a button.	It has never been easier to thread and re-thread your machine. With just the touch of a button the machine is threaded all the way through the loopers.
4- THREAD OVERLOCK	 Select 4-thread overlock stitch (Stitch #3). Set the Exclusive SEWING ADVISOR™ feature to Medium Weight Woven Fabric. Fold the medium weight woven fabric in half. Sew a seam cutting a little as you sew. 	 Why buy a serger? The HUSQVARNA® VIKING® AMBER™ Air S 600 sews twice as fast as a regular sewing machine. See how all of your edges will be perfectly finished without a chance of unraveling.
4- THREAD OVERLOCK	 Continue with 4- thread overlock stitch. Make sure the Exclusive SEWING ADVISOR™ feature is set to medium weight stretch fabric (ribbing and sweatshirt fabric). Fold the ribbing in half lengthwise, stretch, and sew across the corner of a sweatshirt fleece square. Cut off the whole corner as you sew across. Fold up the bottom edge as for a blind hem. Sew with the cutter next to the fold, and the needles catching the fold, trimming the excess slightly. Optional: Turn hem upside down to show that you have a fast casing for elastic. Move your hands away. 	As you stretch the finished seam, talk about how a 4- thread overlock stitch stretches more than a regular sewing machine overlock stitch sewn on stretch fabrics. Garments are so fast and easy when using the HUSQVARNA® VIKING® AMBER™ Air S 600. The Exclusive SEWING ADVISOR sets the best stitch length, differential feed and thread tension for the fabric you have selected. The Exclusive SEWING ADVISOR eliminates guesswork! As you adjust the Exclusive SEWING ADVISOR during the demo, point out the automatic changes to the customer.



Technique	Sewing	Talk about
DIFFERENTIAL FEED	 Continue with 4- thread overlock stitch. Make sure the Exclusive SEWING ADVISOR™ feature is set to medium weight stretch fabric. Change differential feed to 0.6. Keep stitch length 2.5. Sew along one edge of the sweater knit, cut very little as you sew. Change differential feed to 2. Sew along the opposite edge with the differential feed at 2. 	 The differential feed feature is great for sewing on knits. The differential feed system consist of two sets of feed teeth arranged one behind the other. When the amount of feed by the front teeth is changed in relation to the feed by the rear feed teeth it will "stretch" or "gather" the fabric. Use the differential feed to prevent stretching of knit fabrics and puckering of lightweight fabrics.
GATHERING	 Continue with 4- thread overlock stitch. Set Exclusive SEWING ADVISOR™ to medium weight woven fabric. Keep differential feed to 2. Lengthen the stitch length to the longest stitch (5). Left needle tension to 6.0. Right needle tension to 6.0. Sew a 3" (7-8 cm) thread chain. Place the calico strip along the side of the cutter. Sew along the edge of the fabric, cutting a little bit as you sew and hold your finger behind the foot so that the fabric bunches into your finger as you sew. This creates a more even and tighter gather. Sew another 3" chain at the end. Adjust gathers. 	 You can gather fabrics quickly on the HUSQVARNA® VIKING® AMBER™ Air S 600 by simply using the differential feed and stitch length adjustments. This gather is adjustable and much more consistent than drawing up basting threads on a regular sewing machine. Gathering this way is a great time saver. It finishes the edge at the same time that it gathers. You can adjust your stitch settings and save in the machine's memory for later use. There are 30 memories available for personal stitch settings.



Technique	Sewing	Talk about
TUBE-TURN	 If you reselect the 4 thread overlock stitch, it will keep the adjustments. You will need to select any other stitch to clear the adjustments made previously and then select the 4 thread overlock stitch again. Light weight stretch fabric (tricot). 	It is easy to turn any sort of tube – even a small spaghetti strap or belt loop with the HUSQVARNA® VIKING® AMBER™ Air S 600. Use the thread chain as a built in pull!
	• Set the Exclusive SEWING ADVISOR™ feature to light weight stretch fabric.	
	Sew a 6 – 8" (15-20 cm) thread chain. Bring chain around the foot to the front of the overlock machine. DO NOT cut chain off!	
	Fold tricot around the chain.	
	With the fold to the left and the bulk of the fabric to the right, sew with the fabric under the foot so you can see the fold to the left of the foot, cutting off most of the fabric. Leave the chain attached to the fabric.	
	Pull the thread chain and the attached fabric through the tube.	
ROLLED EDGE	 Change to 3- thread rolled edge (Stitch #14). Set the Exclusive SEWING ADVISOR™ feature to light weight woven fabric Remove the left needle. Light weight woven fabric. Sew a rolled edge cutting a little as you sew. 	 The rolled edge is a fast and easy way to finish ruffles, napkins, or tablecloths. The rolled edge makes a wonderful finish with heavier decorative threads on home dec. projects such as valances and pillows.



Technique	Sewing	Talk about
COVERSTITCH, WIDE	 Select a Wide Coverstitch (Stitch #24). Medium weight sweatshirt fabric Remove the back needle; insert 2 needles in the front position. Re thread according to recommendations. Set the Exclusive SEWING ADVISOR™ feature to Medium Weight Stretch Fabric. Fold under a hem on fabric. Sew on the right side of fabric so that the folded hem raw edges is on the bottom and between the two needles. 	 Hemming is done quickly on the HUSQVARNA® VIKING® AMBER™ Air S 600 coverlock machine by simply using one of the included coverstitches. The Coverstitch covers the raw edge of the hem on the underside, just like ready-to-wear. The Coverstitch straight stitch is on the top side. The Coverstich is available in two different widths, wide and narrow, and as a triple Coverstich.
CHAINSTITCH	 Select Chainstitch (stitch #26) Medium weight sweatshirt fabric. Set the machine with 1 needle only, in center front position. Re thread according to recommendations. Sew a Chainstitch on the wrong side of fabric. Reduce presser foot pressure (if needed) for easier movement. Pull the looper thread and show how easy it is to unravel the chainstitch when used as a basting stitch. Set back to a four thread overlock stitch, to be ready for a new demo! 	 The HUSQVARNA® VIKING® AMBER™ Air S 600 coverlock machine also sews as a regular sewing machine. Use it to embellish with decorative threads.